

Introduction

PotterDraw is a free 3D software application for designing and visualizing pottery. It's useful for creating cylindrical shapes such as pots, flasks, vases, bowls, plates, cups, glasses, goblets, or anything similar. The outer wall of the pot is drawn using a [spline](#), which consists of one or more curved or linear segments. The inner wall is generated automatically.

PotterDraw can [export](#) files suitable for 3D printing. It can also map [synthesized](#) or user-specified textures onto the pot. Mesh and texture [properties](#) can be [modulated](#) by oscillators for more complex effects, and the modulations can be [animated](#) to create [videos](#).

License

This program is free software; you can redistribute it and/or modify it under the terms of the GNU General Public License as published by the Free Software Foundation; either version 2 of the License, or (at your option) any later version. This program is distributed in the hope that it will be useful, but WITHOUT ANY WARRANTY; without even the implied warranty of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the GNU General Public License for more details. You should have received a copy of the GNU General Public License along with this program; if not, write to the Free Software Foundation, Inc., 59 Temple Place, Suite 330, Boston, MA 02111 USA.

Requirements

Recommended:

Windows 7 or higher, 64-bit

4GB memory or more

Quad-core CPU

Decent graphics card

Installing

PotterDraw comes in two flavors (Installer and Portable), each of which is available in both 64-bit and 32-bit versions. If you have a 64-bit CPU, it's strongly recommended to use the 64-bit version of PotterDraw. Most users want an installer, because it's easier. For example, installing adds PotterDraw to the Windows start menu, and allows PotterDraw to register its file types, so that they have appropriate icons and can be opened via double-clicking in Explorer.

Installing for the first time:

Make sure you're logged on as Administrator. The Installer flavor of PotterDraw is distributed as a zip file. Unzip the distribution file, using WinZip or an equivalent program, and then double-click on PotterDraw.msi to launch the installer. The installer is about as simple as an installer can be: for the default setup, just keep hitting "Next." Note that on the "Select Installation Folder" page, you have the option to install for all users, but the default is to only install for the current user.

Upgrading a previous installation:

1. Make sure you're logged on as Administrator.
2. Unzip the distribution file to a folder, if you haven't already.
3. In that folder, double-click Upgrade.bat to launch the installer.
4. In the installer, select the "Repair" option.

Note that double-clicking PotterDraw.msi won't work for upgrades: you will get the message "Another version of this product is already installed".

To use the portable app, simply unzip the distribution file to a folder and double-click PotterDraw.exe to run the application.

Uninstalling

To uninstall PotterDraw, use Add/Remove Programs in the Control Panel, or double-click on PotterDraw.msi and select the "Remove" option.

To remove the portable version, delete the folder you unzipped the application files into, and also delete the following registry key:
HKEY_CURRENT_USER\Software\Anal Software\PotterDraw

Getting help

PotterDraw has context-sensitive help, which means that pressing F1 shows different topics depending on the situation. Context-sensitive help is available for the following types of user-interface objects:

Object type	To get help:
Menus and context menus	Hover the cursor over a menu item and press F1.
Toolbar buttons	Hover the cursor over a button and press F1.
Property bars	Left-click a property name and press F1.
Other toolbars	Left-click a control and press F1.
Modal dialogs	Press F1 while the dialog is displayed. For some dialogs, the topic shown depends on which control has focus.

If none of the above cases apply, or if help is accessed via [Help Topics](#), a default topic is shown.

View

PotterDraw's main view shows the pot in 3D. The view is read-only. To change the pot, edit its [spline](#) or other [properties](#).

To rotate the pot, left-click and drag the cursor while keeping the left mouse button pressed. The cursor affects pitch and yaw, i.e. rotation around the x and y axes. To roll, i.e. to rotate the pot around the z-axis, also press the Shift key and drag the cursor horizontally.

To zoom in or out, position the cursor at the desired location and spin the mouse wheel. The Ctrl+= and Ctrl+- shortcuts also work, and Ctrl+0 resets the zoom.

To pan the view, press the middle mouse button and drag the cursor while keeping the middle mouse button pressed.

The view supports various [render styles](#).

By default PotterDraw uses tabbed MDI. If you prefer the classic non-tabbed MDI look, you can enable it via the [Tabs](#) command.

Render Styles

Style	Description
Wireframe	Display the pot as a wireframe model.
Gouraud	Interpolate color within facets so that the pot's surface appears smooth.
Highlights	Display specular highlights as if the pot were made of a shiny material.
Culling	Skip the rendering of completely hidden facets to improve performance.
Texture	Display the current synthesized or user-specified texture on the pot.
Animation	Animate any modulations that have non-zero phase speeds .
Bounds	Show an outlined bounding box around the pot.

Spline

The spline lets you to draw the pot's outer wall using a series of curves or lines. The spline determines the radius of each of the pot's [rings](#).

Segments and nodes

The spline consists of one or more segments. Each segment can be a Bézier curve or a straight line. The segments join at *nodes*. When a segment is selected, its nodes are displayed as small hollow squares. A Bézier segment also has two *control points*, which can be moved to adjust the curve. The control points are displayed as small solid squares, connected to their corresponding nodes by lines called *curve vectors*. To change the shape of a Bézier segment, drag its control points and/or its nodes.

There are three types of nodes. A node's type determines how the two curve vectors sharing that node are constrained.

Node Type	Constraint
Cusp	No constraint; use this type to create a sharp corner between two adjacent curves.
Smooth	The two curve vectors meeting at the node are constrained to be co-linear and opposite.
Symmetrical	Similar to smooth, but the curve vectors are additionally constrained to be the same length.

Shape limitations

For normal operation, the entire spline must be positive in X, i.e. it should be entirely to the right of the x-axis. If the spline crosses the x-axis, the resulting pot will have a discontinuous surface, and won't be 3D-printable.

The spline should also continuously increase in the y-axis. Put another way, the spline should intersect any given y-coordinate no more than

once. If this isn't so, PotterDraw will simplify the spline as needed.

Note that only a subset of the possible Bézier curves can be faithfully translated into a 3D mesh. For example, curves that loop or cross themselves won't work properly. For each Bézier segment, if its lower control point is below its lower node, or its upper control point is above its upper node, the segment crosses a y-coordinate more than once and will be simplified.

To check your spline's conformance with the above constraints, use the [Mesh Information](#) command.

Navigation and selection

To zoom in or out, position the cursor at the desired location and spin the mouse wheel. The Ctrl+= and Ctrl+- shortcuts also work, and Ctrl+0 resets the zoom.

To pan the spline window, press the middle mouse button and drag the cursor while keeping the middle mouse button pressed.

To select a segment, left-click it. A range of segments can be selected, either by using Shift+left-click, or by drag selecting. To drag select, press the left mouse button and hold it down while dragging the cursor, moving the selection rectangle so that it intersects the desired segments; they will be selected when you release the left mouse button. To cancel a drag select, press Escape.

To select all segments, use *Edit/Select All* or Ctrl+A. To deselect all segments, left-click in the spline window's background, i.e. somewhere not on the spline.

Changing segment and node types

To change a single segment's type, right-click the segment and select the desired type from the context menu. To change the type of multiple segments at once, first select the segments and then change their type via *Spline/Segment Type* in the main menus, or by right-clicking somewhere not on the spline and using the context menu.

Node type works similarly. To change a single node's type, right-click the node and select the desired type from the context menu. To change the type of multiple nodes at once, first select the segments and then change their node type via *Spline/Node Type* in the main menus, or by right-clicking somewhere not on the spline and using the context menu.

Adding and removing nodes

To add a node, double-click where the node should go. To delete a node, double-click it. You can also add and delete nodes by right-clicking and using the context menu.

Nodes can be added anywhere except on top of an existing node. If you add a node to a segment, the segment is divided into two segments. If you add a node somewhere else, a new segment is added between the nearest end of the spline and the cursor position.

The spline must contain at least one segment, otherwise all the rings will have a radius of zero, resulting in an invisible pot.

Dragging segments and nodes

To move a segment, left-click it anywhere but on its nodes, and drag it while holding down the left mouse button. To move a node or a control point, left-click it and drag it while holding down the left mouse button.

Selected segments can also be moved by left-clicking one of the selected segments anywhere but on its nodes, and then dragging while holding down the left mouse button.

Editing and transformations

Selected spline segments can be [cut](#), [copied](#), [pasted](#) and [deleted](#), using the standard Windows editing commands, accessible via the main menu's Edit submenu. Selected spline segments can be also transformed in various ways. They can be [translated](#) (moved), [scaled](#), [rotated](#), and flipped [horizontally](#) or [vertically](#). All of these transformations are accessible via the main menu's Spline submenu.

Scaling can be proportional (isotropic) or non-proportional (anisotropic). Scaling and rotation can be relative to the origin, or relative to the center of the selected segments. Scaling relative to the origin is useful for changing the size of the entire pot without otherwise changing its geometry.

Grid and rulers

The spline window can display a [grid](#), and the dragging of [segments and nodes](#) can be [snapped](#) to the grid. To change the grid spacing, use the [Grid Setup](#) command in the Spline submenu. The spline window can also display [rulers](#). The [opposite wall](#) of the shape can also be displayed. This is useful because the opposite wall is updated continuously during node or segment dragging, whereas the [view](#) is normally only updated when the dragging is completed (though this is [configurable](#)).

Spline import/export

Splines can be [exported](#) or [imported](#) as text files containing a series of 2D points which constitute the spline. This allows splines to be generated by or processed by an external program. The format of the spline text file is explained below. For an example, use the export command and then examine the resulting file.

Each line of a spline text file must contain exactly one 2D point. The point's X and Y values must be separated by one or more tabs or spaces. The first point is the start point of the entire spline. Each subsequent group of three points describes a Bézier curve, specified by its first control point, its second control point, and its end point. After the first curve, each subsequent curve starts at the previous curve's end point. The total number of 2D points in the file must be a multiple of three, plus one for the start point.

Properties

PotterDraw supports a list of properties which can be used to enhance the pot's appearance beyond its basic shape, which is determined by its [spline](#). Properties can also be [modulated](#) by oscillators for more complex effects. The properties are explained in detail in the topics below, and summarized [here](#). They're grouped into the following categories:

Group	Purpose
Mesh	Alterations to the pot's 3D mesh.
Texture	Alterations to the pot's 2D texture .
View	View -related properties; also see Render Styles .

The properties bar displays the property values for the active document, and lets you edit them. To show the properties bar, use *View/Toolbars and Docking Windows/Properties*. To edit a property, left-click its value. You can also navigate the list using the Up and Down arrows, and edit the selected property by pressing the Tab key. Most properties are either numeric values or lists. The editing features of the different property types are explained below.

Type	Usage
Numeric	Left-click the value to display an edit box; then type a new value, or edit the existing value, and press Enter or Tab to save your change. Left-clicking anywhere outside of the value also saves your change. To cancel your change, press Esc.
List	Left-click the value to display a button on the right featuring a downward-pointing arrow; then left-click the button to drop the list, and left-click the desired list item. If you left-click in the area where the button would appear, the list is displayed immediately, skipping a step. While the value has focus, you can also change it via the mouse wheel or the Up and Down arrow keys.
	Left-click the value to display a button on the right featuring an ellipsis; then left-click the button to display a file dialog. In the

Path	file dialog, navigate to the desired file, and press OK to select it. If you left-click in the area where the button would appear, the file dialog is displayed immediately, skipping a step. You can also type a path in the edit box.
Color	Left-click the value to display a button on the right featuring a downward-pointing arrow; then left-click the button to display a palette, and left-click the desired color swatch, or "More Colors" to display a color picker dialog. If you left-click in the area where the button would appear, the palette is displayed immediately, skipping a step. You can also type a hexadecimal color value in the edit box.

Selecting a property sets the modulation [target](#) to the selected property. In other words, when you select a property, the modulation bar is automatically updated to display the modulation values for that property.

Rings

The pot is constructed as a vertical stack of polygonal rings. This property sets the number of rings in the pot. It's a tradeoff between smoothness and performance: the more rings there are, the smoother the pot's surface is, but the longer it takes to render the pot. Too few rings gives the pot a jagged, faceted appearance; excessive values make the application sluggish. The default value of 100 is a reasonable starting point.

The Rings and [Sides](#) properties together determine the total number of facets, which is approximately $\text{Rings} \times \text{Sides} \times 4$. The exact number can be displayed via [Mesh Information](#).

Sides

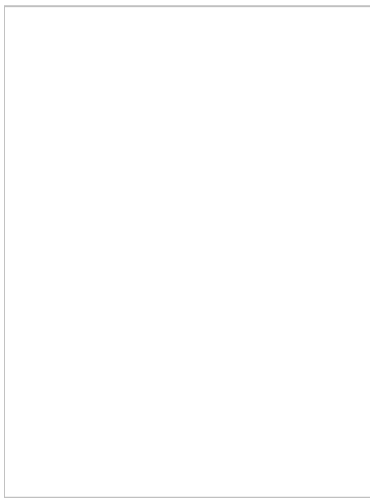
This sets the number of sides in each of the pot's polygonal [rings](#). It's a tradeoff between smoothness and performance: the more sides there are, the smoother the pot's surface is, but the longer it takes to render the pot. Too few sides gives the pot a jagged, faceted appearance; excessive values make the application sluggish. The default value of 100 is a reasonable starting point.

The Rings and Sides properties together determine the total number of facets, which is approximately $\text{Rings} \times \text{Sides} \times 4$. The exact number can be displayed via [Mesh Information](#).

Don't use the Sides property to create polygonal pots, because the resulting facet count will be too low to resolve other mesh effects. To create polygonal pots, use [Polygon Sides](#) and the other polygon properties instead.

Radius

This is a scaling factor applied to the overall radius of the pot. If it's one (the default), no scaling occurs. Values greater than one widen the pot, while values less than one narrow it. Any value other than one causes the pot to have different proportions than the [spline](#). Note that you can also change the radius of the pot by moving the spline towards or away from the x-axis. Unlike the spline, the Radius property can be [modulated](#) with a waveform.



Wall Thickness

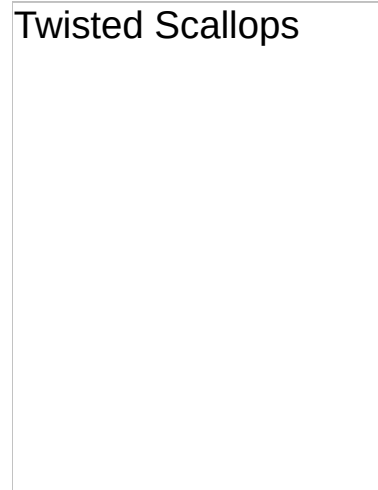
This is the thickness of the pot's wall, in millimeters. Increasing this value makes the wall thicker. For variable wall thickness, apply a [modulation](#) to this property.

Wall Thickness = 15



Twist

This is the amount of twist, as a [normalized angle](#). Twist is a rotation applied to the pot while drawing it from bottom to top. It's easier to see the effect of twist if the pot has [scallops](#). For more complex twisting effects, modulate [Ring Phase](#).



Ring Phase

This is the initial phase of each [ring](#), as a [normalized angle](#). Setting this property rotates the entire pot around its center axis. If you just want to see the pot from a different angle, it's usually preferable to [rotate](#) the [view](#) instead, because doing so is very efficient, unlike rotating the pot which involves rebuilding the mesh.

This property is primarily intended as a [modulation](#) target, in order to achieve twisting effects by rotating each ring differently. The [Twist](#) property only supports simple linear twisting, whereas modulating Ring Phase allows many other types of twisting. The Twist property is equivalent to modulating Ring Phase with a [unipolar](#) Ramp Up [waveform](#). Twist and Ring Phase modulation can also be combined for even more complex effects.

Aspect Ratio

This scales the pot asymmetrically, making its cross-section elliptical instead of circular. For circular shapes, the aspect ratio should be one. Values greater than one make the pot wider in the x-axis. Values less than one make the pot narrower in the x-axis.

Aspect Ratio = 2

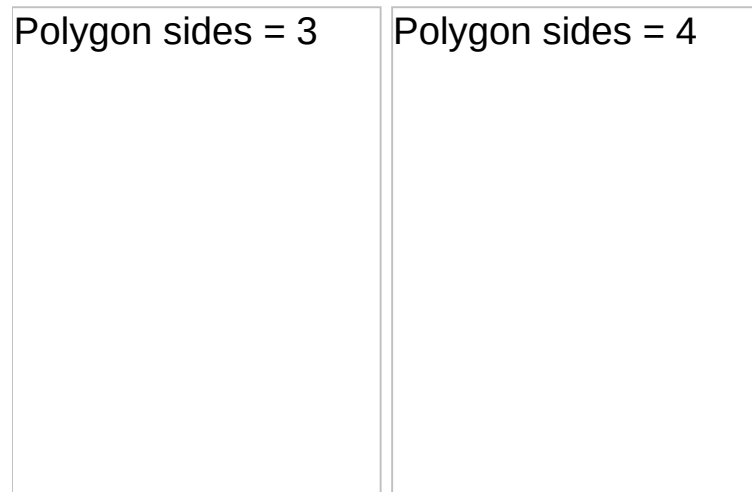


Polygon Sides

This is the number of sides a polygonal pot has. If this value is two or more, the polygon effect is enabled and the pot is polygonal. If it's less than two, the polygon effect is disabled and the pot is circular.

The number of sides can be fractional. An integer number of sides produces a regular polygon, whereas a fractional number of sides produces a polygon with one side shorter than the others. The number of sides can be [modulated](#) for interesting effects, but don't let the modulated value go below two, otherwise invalid geometry results.

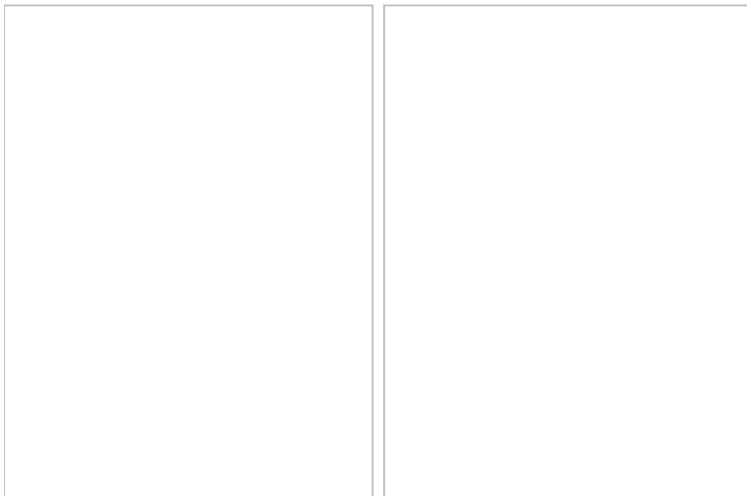
To round the polygon's corners, use [Polygon Roundness](#). To bulge or pinch the polygon's sides, use [Polygon Bulge](#).



Polygon Roundness

For polygonal pots, this is the roundness of the polygon's corners. If this value is zero, the polygon has sharp corners. Positive values increase their roundness, up to one, which produces the circumscribed circle. Negative values also increase their roundness, but by shrinking instead of expanding the polygon, down to -1 , which produces the inscribed circle. Values outside the range -1 to 1 are clamped. Note that this property has no effect unless [Polygon Sides](#) is at least two. This property combines with [Polygon Bulge](#) to determine the polygon's shape.

Value	Description
-1	Inscribed circle.
$-1 < x < 0$	Corners get rounder as value decreases; polygon shrinks.
0	Sharp corners.
$0 < x < 1$	Corners get rounder as value increases; polygon expands.
1	Circumscribed circle.



Polygon Bulge

For polygonal pots, this is how much the polygon's sides are bulged or pinched. If this value is zero, the polygon has straight sides. Positive values bulge them out, whereas negative values pinch them in. Note that this property has no effect unless [Polygon Sides](#) is at least two. This property combines with [Polygon Roundness](#) to determine the polygon's shape.

Value	Description
< 0	Sides pinch in as value decreases.
0	Straight sides.
$0 < x < 1$	Sides bulge out as value increases.
1	Circumscribed circle.
> 1	Sides continue to bulge out, forming curved petals.

Polygon bulge = 0.5

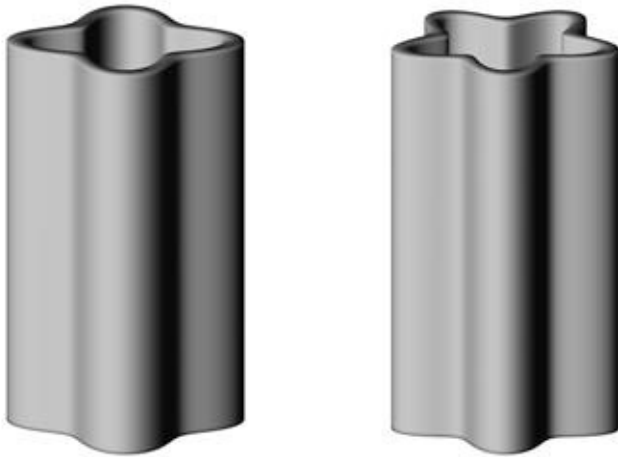
Polygon bulge = -0.5

Polygon Phase

For polygonal pots, this is the polygon's rotation, as a [normalized angle](#). Note that this property has no effect unless [Polygon Sides](#) is at least two.

Scallops

Scallops are vertical grooves in the pot's wall, resulting from a [scallop waveform](#) that's [applied](#) to the pot's radius. This property sets the number of scallops. For normal operation, use integer values; a fractional number of scallops may cause a sharp edge in the pot's surface. Note that this property has no effect unless [Scallop Depth](#) is also non-zero.



Scallop Depth

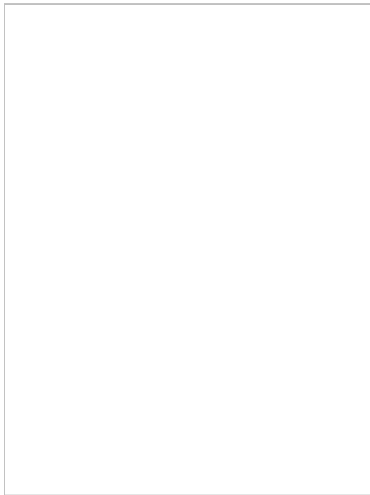
This sets the depth of the [scallops](#), normally in millimeters. Note that this property has no effect unless Scallops is also non-zero. Also note that if [Scallop Operation](#) is Multiply, Divide, or Exponentiate, the depth is used as a scaling factor and much smaller values are recommended.

Scallop Depth = 3

Scallop Depth = 10

Scallop Phase

This is the initial phase of the [Scallops](#) waveform, as a [normalized angle](#). This is useful if you want the waveform to start at a phase other than 0° . Note that this property has no effect unless both [Scallops](#) and [Scallop Depth](#) are non-zero. Applying a [modulation](#) to this property results in wavy scallops.

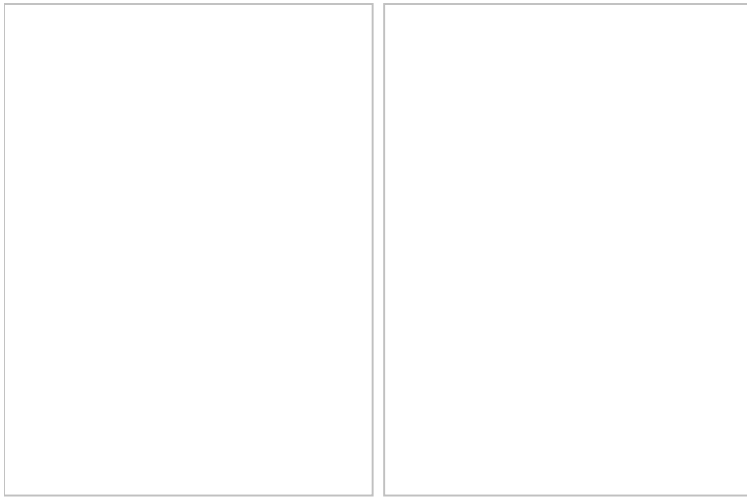


Scallop Waveform

This selects which [waveform](#) is used to create [scallops](#). The default is a sine wave.

Note that the Ramp Up, Ramp Down, and Square waveforms may cause excessively thin radial walls. The same warning applies to pulse waveforms that lack sufficient [slew](#).

To create pinwheel shapes, use a Triangular Pulse with a [Pulse Width](#) of one, and skew the triangle via [Slew](#).



Scallop Operation

This determines how the [scallop waveform](#) operates on the radius of each of the pot's [rings](#). The following operations are available:

Operation	Description
Add	The scallop waveform is added to the radius.
Subtract	The scallop waveform is subtracted from the radius.
Multiply	The radius is multiplied by the scallop waveform. If the waveform is positive, the radius is multiplied by the waveform plus one, otherwise it's multiplied by the waveform minus one.
Divide	The radius is divided by scallop waveform. If the waveform is positive, the radius is divided by the waveform plus one, otherwise it's divided by the waveform minus one.
Exponentiate	The waveform is used as an exponent, and the radius is multiplied by two raised to that exponent.

For Add and Subtract, the scallop depth doesn't scale with radius. This may be undesirable if the pot's radius varies widely, because the scallops may appear too shallow where the pot is wide, or too deep where the pot is narrow. If you want the scallops to scale proportionally with radius, use Multiply, Divide, or Exponentiate.

Exponentiate is optimal for proportional scaling. For example if the waveform ranges from -1 to 1 , Exponentiate produces values ranging from 2^{-1} to 2^1 , i.e. from $\frac{1}{2}$ to 2 . Thus the effect ranges from halving to doubling. Note that this assumes [Scallop Depth](#) is one. If Scallop Depth were two, Exponentiate would produce values ranging from 2^{-2} to 2^2 , i.e. from $\frac{1}{4}$ to 4 instead.

Scallop Range

This lets you select the range of the [Scallop Waveform](#). The following normalized ranges are available:

Range	Description
Bipolar	The waveform ranges from -1 to 1.
Unipolar	The waveform ranges from 0 to 1.

Scallop Motif

This selects a decorative [motif](#) and applies it to the [Scallops](#) waveform. Note that this property has no effect unless both Scallops and [Scallop Depth](#) are non-zero.

Reeds

Flutes

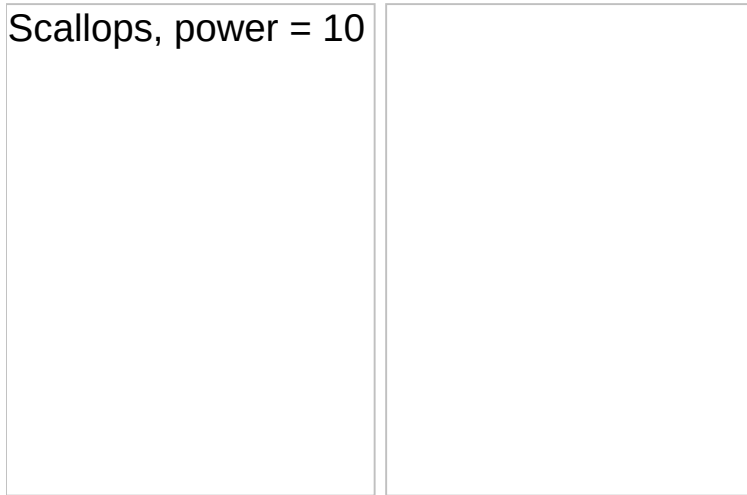
Parted Reeds

Parted Flutes

Scallop Power

This is the base used for exponential [Scallops](#). If it's zero, exponential scallops are disabled. Otherwise, the curvature of the scallops becomes more extreme as the power diverges from one. This property lets you make a wider variety of shapes by distorting the [scallop waveform](#). For more information, see [Power](#). Exponential power can be applied in different ways, depending on the [Scallop Power Type](#).

Scallops, power = 10

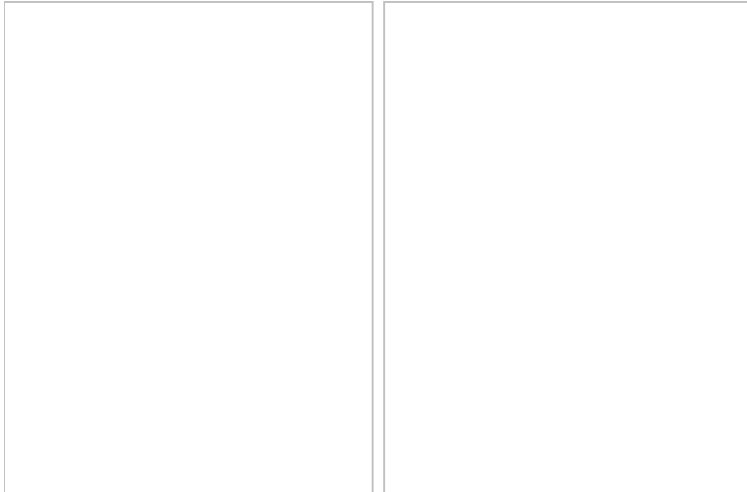


Scallop Power Type

This lets you select how exponential power is applied to the [scallop waveform](#). It has no effect unless [Scallop Power](#) is non-zero. For more information, see [Power Type](#).

Scallop Pulse Width

This property only affects pulse [waveforms](#), and together with [Scallop Slew](#) it determines the pulse's shape. Also known as *duty cycle*, Pulse Width is the fraction of the cycle occupied by the pulse, normalized to the range zero to one. For more information, see [Pulse Width](#).



Scallop Slew

This property only affects pulse [waveforms](#), and together with [Scallop Pulse Width](#) it determines the pulse's shape. For the Pulse and Rounded Pulse waveforms, it sets how quickly the pulse rises and falls. For the Triangular Pulse waveform, it skews the triangle. For the Ramp Pulse waveform, it rotates the ramp. Slew is normalized to the range zero to one. For more information, see [Slew](#).

Ripples

Ripples are horizontal grooves in the pot's wall, resulting from a sine wave added to the pot's radius. This property sets the number of ripples. Note that this property has no effect unless [Ripple Depth](#) is also non-zero.

Ripples = 2



Ripple Depth

This sets the depth of the [ripples](#), in millimeters. Note that this property has no effect unless Ripples is also non-zero.

Ripple Depth = 2

Ripple Depth = 10

Ripple Phase

This is the initial phase of the [Ripples](#) waveform, as a [normalized angle](#). This is useful if you want the waveform to start at a phase other than 0° . Note that this property has no effect unless both [Ripples](#) and [Ripple Depth](#) are non-zero.

Ripple Motif

This selects a decorative [motif](#) and applies it to the [Ripples](#) waveform. Note that this property has no effect unless both [Ripples](#) and [Ripple Depth](#) are non-zero.

Reeds

Flutes

Parted Reeds

Parted Flutes

Ripple Operation

This determines how the ripple waveform operates on the radius of each of the pot's [rings](#). The available operations are listed below. If you want the ripples to scale proportionally with the pot's radius, use Exponentiate, typically with a much smaller [Ripple Depth](#).

Operation	Description
Add	The ripple waveform is added to the radius.
Exponentiate	The waveform is used as an exponent, and the radius is multiplied by two raised to that exponent.

If the pot's radius varies considerably, the Add operation may be unsatisfactory, because the ripples may be too deep in the pot's narrower portions, and too shallow in its wider portions. In such cases the Exponentiate operation may be preferable, because it proportionally scales the radius rather than offsetting it. Note that the reasonable range of Ripple Depth is much smaller for Exponentiate than it is for Add. With Add, a Ripple Depth of one is subtle, but with Exponentiate it produces ripples that extend from half the radius to double the radius, which is extreme. This is further explained below.

The ripple waveform is *bipolar*, meaning it ranges from negative to positive Ripple Depth. Hence when it's used as an exponent, the resulting ripple multiplier ranges from a fraction to its reciprocal. For example, if Ripple Depth is one, the multiplier ranges from 2^{-1} to 2^1 ($\frac{1}{2}$ to 2), whereas if Ripple Depth is two, the multiplier ranges from 2^{-2} to 2^2 ($\frac{1}{4}$ to 4). A more moderate depth of 0.5 scales the radius by $2^{-0.5}$ to $2^{0.5}$, or 0.707 to 1.414.

Ripple Power

This is the base used for exponential [Ripples](#). If it's zero, exponential ripples are disabled. Otherwise, the curvature of the ripples becomes more extreme as the power diverges from one. This property lets you make a wider variety of shapes by distorting the ripple waveform. For more information, see [Power](#). Exponential power can be applied in different ways, depending on the [Ripple Power Type](#).

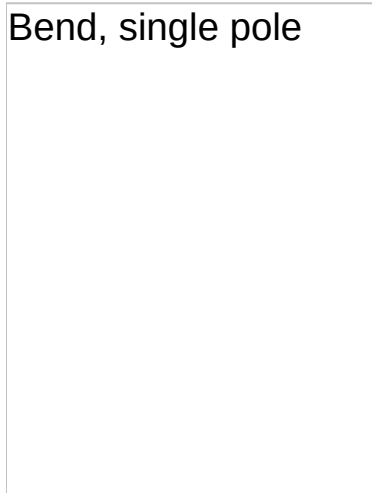
Ripple Power Type

This lets you select how exponential power is applied to the [Ripples](#) waveform. It has no effect unless [Ripple Power](#) is non-zero. For more information, see [Power Type](#).

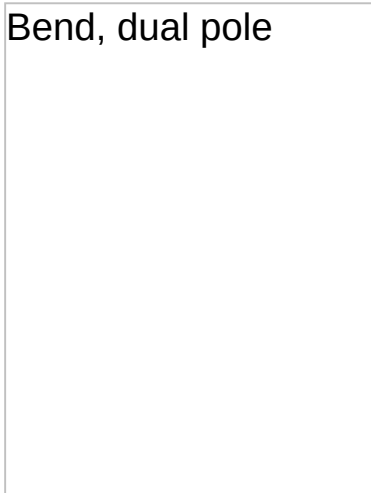
Bends

This sets the number of bends. Bends are sinusoidal offsets added to the pot's radius. The effect is similar to [Ripples](#) but with an extra oscillator: in addition to the sine wave applied vertically to the pot's surface, a second sine wave is applied around the circumference of each ring. Bends can be used to create complex surfaces such as S-curves, honeycombs, bumps, and pits. For even more variety, a third oscillator is available; see [Ruffles](#). Note that this property has no effect unless [Bend Depth](#) is also non-zero, and for typical usage, [Bend Poles](#) should also be non-zero.

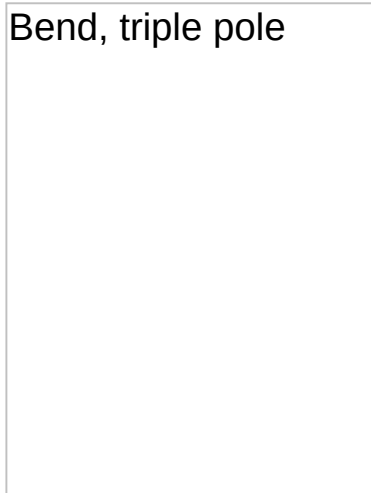
Bend, single pole



Bend, dual pole



Bend, triple pole



Bend Depth

This sets the depth of the [bends](#), normally in millimeters. Note that this property has no effect unless Bends is also non-zero. Also note that if [Bend Operation](#) is Exponentiate, the depth is used as a scaling factor and much smaller values are recommended.

Bend Depth = 5	Bend Depth = 15
----------------	-----------------

Bend Phase

This is the initial phase of the [Bends](#) waveform, as a [normalized angle](#). This is useful if you want the waveform to start at a phase other than 0°. Note that this property has no effect unless Bends and [Bend Depth](#) are both non-zero.

Bend Motif

This selects a decorative [motif](#) and applies it to the [Bends](#) waveform. Note that this property has no effect unless Bends and [Bend Depth](#) are both non-zero. For more complex results, such as bumps and pits, you can also apply a motif to the [bend poles](#) waveform, via [Bend Pole Motif](#).

Bend Poles

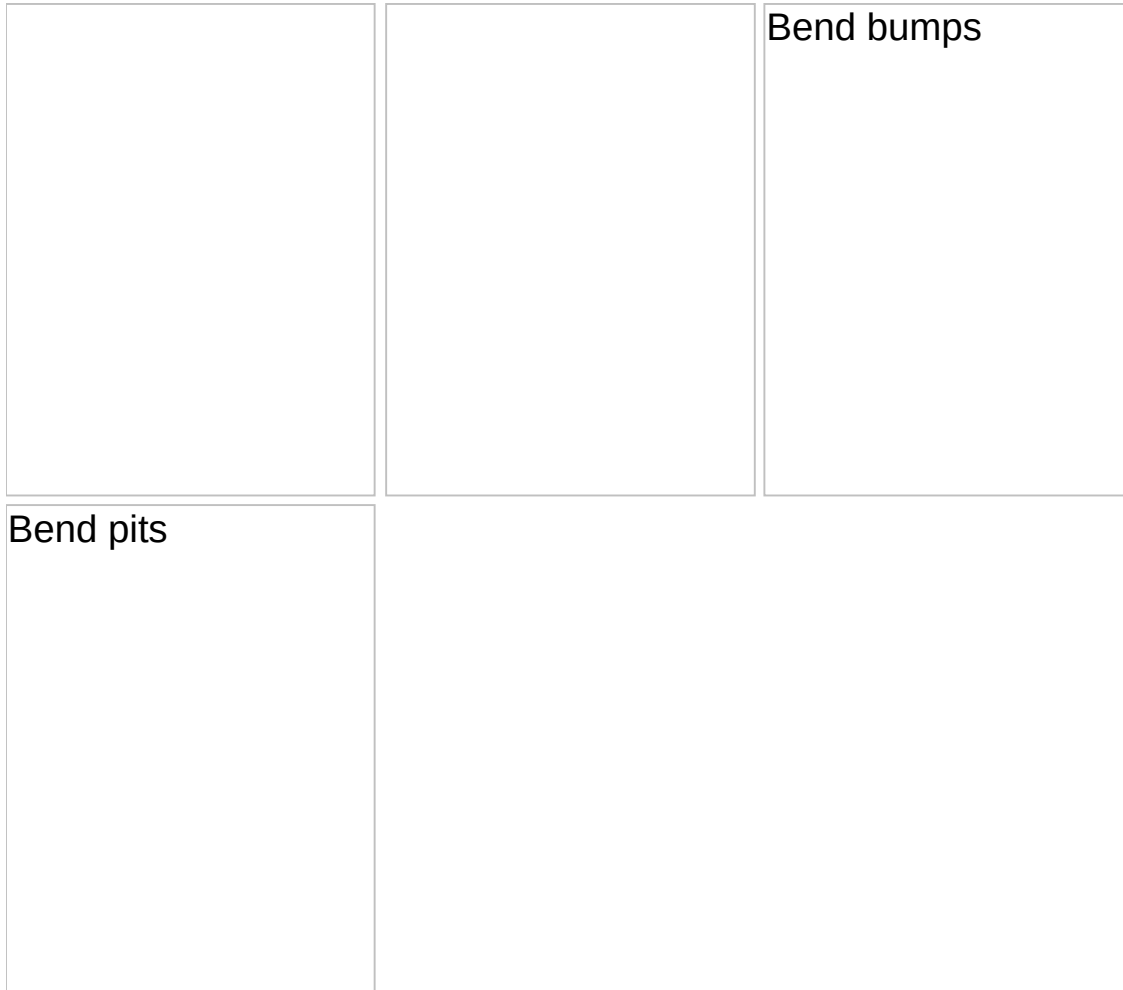
This sets the frequency of the secondary oscillator in the [Bends](#) effect. If this property is zero, the bends effect is identical to [Ripples](#). For S-curves, use a value of one. For honeycomb effects, use values greater than one. For normal operation, use integer values; a fractional number of poles may cause thin-walled areas in the pot's surface. Note that this property has no effect unless [Bends](#) and [Bend Depth](#) are both non-zero.

Bend Pole Phase

This is the initial phase of the [Bend Poles](#) waveform, as a [normalized angle](#). This is useful if you want the waveform to start at a phase other than 0°. Special effects similar to [twist](#) can be created by applying a [modulation](#) to this property. Note that this property has no effect unless [Bends](#), [Bend Depth](#) and Bend Poles are all non-zero.

Bend Pole Motif

This selects a decorative [motif](#) and applies it to the [Bend Poles](#) waveform. Note that this property has no effect unless [Bends](#), [Bend Depth](#) and Bend Poles are all non-zero. For bumps, set this property and [Bend Motif](#) to Parted Reeds; for pits, set them both to Parted Flutes.



Bend Operation

This determines how the bend waveform operates on the radius of each of the pot's [rings](#). The available operations are listed below. If you want the bends to scale proportionally with the pot's radius, use Exponentiate, typically with a much smaller [Bend Depth](#).

Operation	Description
Add	The bend waveform is added to the radius.
Exponentiate	The waveform is used as an exponent, and the radius is multiplied by two raised to that exponent.

If the pot's radius varies considerably, the Add operation may be unsatisfactory, because the bends may be too deep in the pot's narrower portions, and too shallow in its wider portions. In such cases the Exponentiate operation may be preferable, because it proportionally scales the radius rather than offsetting it. Note that the reasonable range of Bend Depth is much smaller for Exponentiate than it is for Add. With Add, a Bend Depth of one is subtle, but with Exponentiate it produces bends that extend from half the radius to double the radius, which is extreme. This is further explained below.

The bend waveform is *bipolar*, meaning it ranges from negative to positive Bend Depth. Hence when it's used as an exponent, the resulting bend multiplier ranges from a fraction to its reciprocal. For example, if Bend Depth is one, the multiplier ranges from 2^{-1} to 2^1 ($\frac{1}{2}$ to 2), whereas if Bend Depth is two, the multiplier ranges from 2^{-2} to 2^2 ($\frac{1}{4}$ to 4). A more moderate depth of 0.5 scales the radius by $2^{-0.5}$ to $2^{0.5}$, or 0.707 to 1.414.

Bend Power

This is the base used for exponential [Bends](#). If it's zero, exponential bends are disabled. Otherwise, the curvature of the bends becomes more extreme as the power diverges from one. This property lets you make a wider variety of shapes by distorting the bend waveform. For more information, see [Power](#). Exponential power can be applied in different ways, depending on the [Bend Power Type](#).

Bend Power Type

This lets you select how exponential power is applied to the [Bends](#) waveform. It has no effect unless [Bend Power](#) is non-zero. For more information, see [Power Type](#).

Ruffles

This sets the number of ruffles. Ruffles are essentially wavy ripples, and they're an optional feature of the [Bend](#) effect. The Bend effect consists of three LFOs (Low Frequency Oscillators), which interact to change the pot's radius, as follows:

LFO	Function
Bend	This LFO varies the radius periodically with vertical position; by itself it's identical to Ripples .
Pole	This LFO varies the radius periodically with angle, similarly to Scallops ; in combination with the Bend LFO, it creates honeycomb-like effects.
Ruffle	This LFO also varies with angle, but instead of changing the radius, it changes the <i>phase</i> of the Bend LFO. This produces wavy ripples, also known as ruffles.

You can have poles without ruffles, or ruffles without poles, but the Pole and Ruffle LFOs both depend on the Bend LFO. To enable ruffles, the [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) properties must all be non-zero.



Ruffle Depth

This sets the depth of the [ruffles](#). It's normalized such that a value of one yields ruffles twice the height of the pot. Much smaller values are recommended, for example 0.1 is a reasonable starting value. Note that to enable ruffles, the [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) properties must all be non-zero.

Ruffle Phase

This is the initial phase of the [Ruffles](#) waveform, as a [normalized angle](#). This is useful if you want the [waveform](#) to start at a phase other than 0° . Ruffle Phase is *relative* to [Bend Pole Phase](#); in other words, it's the rotational difference between the ruffles and the poles. Note that this property has no effect unless [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) are all non-zero.

Ruffle Waveform

This selects which [waveform](#) is used to create [ruffles](#). The default is a sine wave. Note that this property has no effect unless [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) are all non-zero.

Ruffle Motif

This selects a decorative [motif](#) and applies it to the [Ruffles](#) waveform. Note that this property has no effect unless [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) are all non-zero.

Ruffle Power

This is the base used for exponential [Ruffles](#). If it's zero, exponential ruffles are disabled. Otherwise, the curvature of the ruffles becomes more extreme as the power diverges from one. This property lets you make a wider variety of shapes by distorting the [ruffle waveform](#). For more information, see [Power](#). Exponential power can be applied in different ways, depending on the [Ruffle Power Type](#). Note that this property has no effect unless [Bends](#), [Bend Depth](#), [Ruffles](#), and [Ruffle Depth](#) are all non-zero.

Ruffle Power Type

This lets you select how exponential power is applied to the [Ruffles](#) waveform. It has no effect unless [Ruffle Power](#) is non-zero. For more information, see [Power Type](#).

Ruffle Pulse Width

This property only affects pulse [waveforms](#), and together with [Ruffle Slew](#) it determines the pulse's shape. Also known as *duty cycle*, Pulse Width is the fraction of the cycle occupied by the pulse, normalized to the range zero to one. For more information, see [Pulse Width](#).

Ruffle Slew

This property only affects pulse [waveforms](#), and together with [Ruffle Pulse Width](#) it determines the pulse's shape. For the Pulse and Rounded Pulse waveforms, it sets how quickly the pulse rises and falls. For the Triangular Pulse waveform, it skews the triangle. For the Ramp Pulse waveform, it rotates the ramp. Slew is normalized to the range zero to one. For more information, see [Slew](#).

Helix Frequency

The Helix effect is a sinusoidal displacement added to the origin of each of the pot's [rings](#). The resulting effect resembles a corkscrew. Helix is similar to [Twist](#), except that Twist affects the radius whereas Helix affects the origin. This property sets the frequency of the helix, as a [normalized angle](#); it determines the number of 360° rotations over the height of the pot. Note that this property has no effect unless [Helix Amplitude](#) is also non-zero.



Helix Amplitude

This is the amplitude of the helical displacement, in millimeters. Note that this property has no effect unless [Helix Frequency](#) is also non-zero.

Texture Path

This is the path to an image file containing a texture to display on the pot. Supported image formats include bitmap (BMP), PNG, and JPEG; for a complete list, see below. If this property is blank, a texture is [synthesized](#) using the current palette and color properties.

To load a texture, left-click the property to display a browse button on the right; then left-click the browse button to display a file dialog, navigate to the desired folder, select the image file, and press OK. You can also type or paste a path if you prefer.

You can also load a texture via the File menu's [Load Texture](#) command, or by dragging and dropping a suitable file from Explorer onto PotterDraw's main window.

How the texture is mapped onto the pot is determined by various properties, most importantly the [color pattern](#). To minimize image distortion, use either Stripes or Polar mapping, with specific values for certain properties, as shown below.

Color Pattern	Color Cycles	Stripes Frequency	Stripes Amplitude	Cycles V
Stripes	1	1	0	-1
Polar	N/A	1	1	N/A

The following file formats can be used as texture:

Type	Description
BMP	Windows bitmap (BMP) file format.
DDS	DirectDraw surface (DDS) file format.
DIB	Windows device-independent bitmap (DIB) file format.
HDR	High dynamic range (HDR) file format.
JPG	Joint Photographics Experts Group (JPEG) compressed file format.

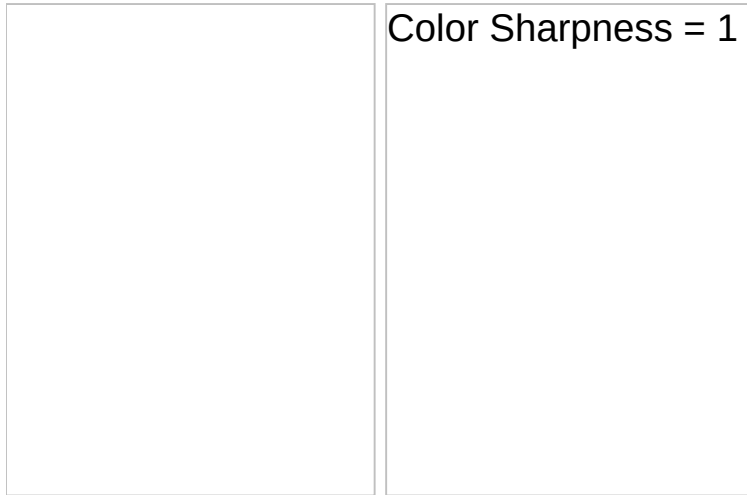
PFM	Portable float map file format.
PNG	Portable Network Graphics (PNG) file format.
PPM	Portable pixmap (PPM) file format.
TGA	Truevision (Targa, or TGA) image file format.

Colors

This is the number of colors in the [palette](#) used for [texture synthesis](#). The number of colors can also be changed by adding or deleting colors in the Palette Bar. This property only affects synthesized texture; it has no effect if the texture is an [image file](#).

Color Sharpness

This sets the sharpness or fuzziness of the colors used for [texture synthesis](#). For maximum sharpness, use 100; for maximum fuzziness and blending, use 1. Technically this property determines the width (in pixels) of each color in the [palette](#). This property only affects synthesized texture; it has no effect if the texture is an [image file](#).



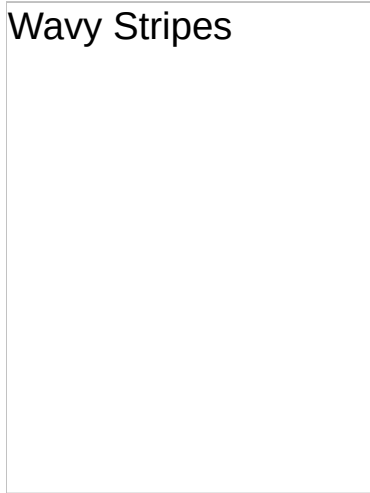
Color Cycles

This sets how many times the [colors](#) are cycled in [synthesized](#) textures. It also affects the mapping of image file textures. In general larger values make the texture busier. Notes that this property has no effect on the Polar [color pattern](#).

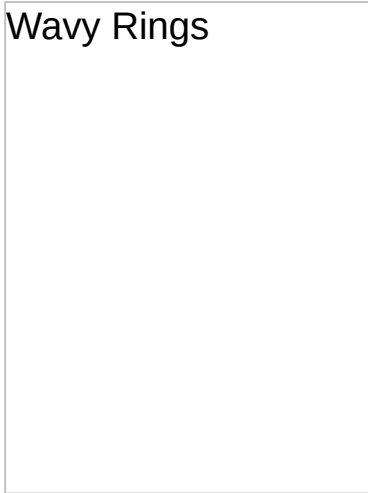
Stripe Frequency

The stripes effect generates sinusoidal waves in the pot's texture. The waveform is applied to the texture coordinates, so it affects both [synthesized](#) and [image file](#) textures. This property sets the frequency of the stripes effect, as a number of cycles. Note that this property has no effect unless [Stripe Amplitude](#) is also non-zero.

Wavy Stripes



Wavy Rings



Stripe Amplitude

This sets the amplitude of the [stripes](#) effect. Note that this property has no effect unless Stripe Frequency is also non-zero.

Stripe Phase


This is the initial phase of the [stripes](#) waveform, as a [normalized angle](#). This is useful if you want the waveform to start at a phase other than 0° . Note that this property has no effect unless both Stripe Frequency and [Stripe Amplitude](#) are non-zero.



Petals



This sets the number of petals generated by the Petals [Color Pattern](#). It has no effect on other color patterns.



Color Pattern

This selects a color pattern, which determines how the current texture is mapped onto the pot. Color patterns are trigonometric mapping functions that generate a two-dimensional texture coordinate for each of the pot's vertices. The mapping affects both [synthesized](#) and [user-specified](#) textures. By convention the two texture coordinate axes are named U and V, to avoid confusion with the Cartesian axes. The color pattern selection affects which texture properties are applicable; see [Texture Property Usage](#).

Pattern	Description
Stripes	<p>This function generates vertical stripes. The stripes can be made wavy by setting Stripe Frequency and Stripe Amplitude non-zero. More complex waviness can be achieved by applying modulations to the Stripe properties. The Stripes function is also useful for typical cylindrical texture mapping, in which an image is wrapped around the cylinder like a sheet of paper. In this case, to minimize distortion, set stripe amplitude to zero.</p> 
	<p>This function generates horizontal rings. The rings can be made wavy by setting Stripe Frequency and Stripe Amplitude non-zero.</p>

Rings	<p>Rings</p> 
Petals	<p>This function generates petal-like shapes. It's affected by the stripe frequency and amplitude. The Petals property determines the number of petals.</p> <p>Petals</p> 
	<p>This function uses polar coordinates to map a circular image onto the pot, such that the center of the image is mapped to the center of the pot's bottom. This function is primarily intended for use with a square user-specified texture containing a circular, radially symmetrical pattern that's centered within the square. Note that for typical polar mapping, both Stripe Frequency and Stripe Amplitude should be one. Use Stripe Phase to rotate the texture around the center, and V Offset to shift it vertically. The V axis is alternately flipped for smooth wrapping.</p>

Polar	
Radius	<p>This function uses the radius as the U coordinate, resulting in a texture mapping that illustrates the contours of the pot. It's more interesting if the pot isn't circular, e.g. if it's polygonal or has scallops. The radius is normalized so that when Color Cycles is one, the pot's range of radius matches the range of the U coordinate. Use U Offset to shift the radius mapping. This function doesn't use Stripe Frequency or Stripe Amplitude.</p> 
	<p>This function sets the U coordinates according to how non-round the surface is. The azimuthal portion of each vertex normal is compared to a circular reference, yielding an angle of deviation from circular, in normalized degrees. The azimuthal deviation is multiplied by Color Cycles and has U Offset added to it. This function is only useful if some portion of the pot isn't</p>

Azimuth	<p>round.</p> <p>Azimuth</p> 
Incline	<p>This function sets the U coordinates according to how non-vertical the surface is. The inclinational portion of each vertex normal is compared to a vertical reference, yielding an angle of deviation from vertical, in normalized degrees. The inclinational deviation is multiplied by Color Cycles and has U Offset added to it. This function is only useful if some portion of the pot isn't vertical.</p> <p>Incline</p> 
Azimuth & Incline	<p>This function combines the Azimuth and Incline functions described above. Azimuthal deviation (non-roundness) controls the U coordinate, while inclinational deviation (non-verticalness) controls the V coordinate. The resulting texture</p>

	mapping fully illustrates the pot's 3D curvature.
Edges	<p>This function sets the U coordinates according to how much the curvature varies. This causes edges to be highlighted in proportion to how sharp they are. Specifically, for each vertex, the standard deviation of the adjacent face normals is computed. The more the normals deviate, the larger the corresponding U coordinate value is. The sensitivity of the edge detection is adjustable via the Edge Gain property.</p> <div style="border: 1px solid black; padding: 5px; width: fit-content;">Edges</div>

Texture Property Usage

	Color Cycles	Stripe Frequency	Stripe Amplitude	Stripe Phase	Petals	U Offset	V Offset	Cy
Stripes	Yes	Yes	Yes	Yes	No	Yes	Yes	Ye
Rings	Yes	Yes	Yes	Yes	No	Yes	Yes	Ye
Petals	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Ye
Polar	No	Yes	Yes	Yes	No	No	Yes	No
Radius	Yes	No	No	No	No	Yes	Yes	Ye
Azimuth	Yes	No	No	No	No	Yes	Yes	Ye
Incline	Yes	No	No	No	No	Yes	Yes	Ye
Azimuth & Incline	Yes	No	No	No	No	Yes	Yes	Ye

Edges	Yes	No	No	No	No	Yes	Yes	Ye
--------------	-----	----	----	----	----	-----	-----	----

Palette Type

This selects a palette type, which determines how the [palette](#) is used for [texture synthesis](#).

Type	Description
Linear	The palette colors are mapped into a one-dimensional texture. The texture is one pixel high, forming a single row which is divided into linear swatches, one for each of the palette's colors . The size of each swatch is determined by the Color Sharpness , thus the texture's width equals the color sharpness times the number of colors.
Complement	The palette colors and their complements are mapped into a two-dimensional texture. The texture is two pixels high, and its width is the number of colors times the Color Sharpness. The first row contains the palette colors, and the second row contains their complements, in reverse order. In other words, if the palette consists of red, green and blue, the second row will be yellow, magenta, and cyan.
Split	The palette colors are mapped into a two-dimensional texture. The texture is two pixels high, and its width is half the number of colors times the Color Sharpness. The first row contains the first half of the palette, and the second row contains the second half. The palette should contain an even number of colors, otherwise its last color will be skipped.

Complement

Split

U Offset

This is an offset added to the U-value of texture coordinates. Its effect depends on which [color pattern](#) is in use. Texture coordinates are normalized from zero to one.

V Offset

This is an offset added to the V-value of texture coordinates. Its effect depends on which [color pattern](#) is in use. Texture coordinates are normalized from zero to one.

Cycles V

This sets the number of times the V-value of texture coordinates is cycled during texture mapping. Values greater than one cause the texture to be repeated in the V-axis.

Edge Gain

This sets the sensitivity of the Edges [color pattern](#). The larger its value, the more edges are amplified. In other words, the larger its value, the less variation it takes for an area to be considered an edge. The edge detection algorithm computes the standard deviation of the adjacent face normals at each vertex. The deviation is then logarithmically scaled, in order to amplify small differences. Edge Gain controls the amount of scaling. It's a base ten exponent, so each successive integer is ten times more gain, i.e. 1 is x10, 2 is x100, 3 is x1000, etc.

Edge sensitivity is also affected by the mesh density, which is determined by [Rings](#) and [Sides](#). If either of these properties are changed significantly, the edge areas may grow or shrink, and you may need to adjust Edge Gain to compensate.

Animation

This enables or disables the animation of any mesh or texture [properties](#) that are ready to animate. A property is ready to animate if has an active [modulation](#) with a non-zero [Phase Speed](#). Modulation and animation readiness are indicated by the presence and color of an upward-pointing triangle to the left of the property's name in the Properties bar, as shown in the table below.

Triangle	Meaning
None	The property isn't modulated. To modulate it, set its Waveform to a value other than None, and configure other modulation parameters as needed.
Blue	The property is modulated, but not ready to animate. To make it ready, set its Phase Speed to a non-zero value.
Orange	The property is ready to animate, but animation is disabled.
Green	The property is animating.

To enable animation, set the Animation property to true, or use the [View/Animation](#) main menu command. Enabling animation causes the [view](#) to automatically update itself at the current [frame rate](#). For every frame, PotterDraw iterates through the animated properties and advances their oscillators by the appropriate amount.

Frame Rate

This sets the frame rate in frames per second. It's only relevant during [animation](#), [auto-rotation](#) or video [recording](#).

Background Color

This sets the [view](#)'s background color. To pick a color, left-click the down-arrow button on the right side of the property's value. A small drop-down palette is displayed. If the desired color is available, select it by left-clicking its swatch, otherwise left-click "More Colors" to display a color dialog. You can also enter a numeric color value in hexadecimal.

Auto Rotate Yaw

This sets the yaw speed when [auto-rotating](#) the [view](#), in degrees per second.

Auto Rotate Pitch

This sets the pitch speed when [auto-rotating](#) the [view](#), in degrees per second.

Auto Rotate Roll

This sets the roll speed when [auto-rotating](#) the [view](#), in degrees per second.

Auto Rotate Zoom

This sets the zoom speed when [auto-rotating](#) the [view](#), in percent per second. Use a positive percentage to zoom in, or a negative percentage to zoom out. Automatic zoom can be useful for demos or when [recording](#) a video.

If you're making a video, you may want to know what auto-zoom percentage will reach a given scaling by the end of the video. The calculation is as follows:

$$\text{AutoZoom} = (\exp(\log(\text{Scaling}) / \text{Duration})) - 1) * 100$$

For example to zoom by 5x (500%) over 30 seconds:

$$\text{AutoZoom} = (\exp(\log(5) / 30) - 1) * 100$$

$$\text{AutoZoom} = 5.5113$$

Modulation

PotterDraw [properties](#) can be modified by oscillators, a process called *modulation*. Most mesh and texture properties can be modulated, with a few [exceptions](#). Each property has its own Low-Frequency Oscillator (LFO), allowing multiple properties to be modulated at once. The LFO outputs a periodic [waveform](#) having a user-specified [frequency](#) and [amplitude](#). This waveform is applied to the property using an [operation](#) such as addition, subtraction, multiplication, or division.

The waveform's cycle is synchronized with vertical position on the pot. In other words, if the modulation frequency is one, the waveform completes one cycle from the bottom to the top of the pot. The waveform's cycle can also be varied over *time* during [animation](#); this is accomplished by setting the modulation's [phase speed](#).

Modulation can be used as an *envelope* that incrementally increases or decreases the strength of an effect. This lets you limit the scope of a property, so that instead of affecting the entire pot, it only affects a given subset of the pot's [rings](#).

Creating modulations

To create a [modulation](#), first show the Modulation bar, via *View/Toolbars and Docking Windows/Modulation*. Then select the desired [target](#) property, by left-clicking its name in the Properties bar, or by selecting it in the Modulation bar's Target drop-list. Now make the modulation active by setting its Waveform to a value other than None. You may also want to change the other modulation parameters.

A modulated property has an upward-pointing triangle to the left of its name in the Properties bar. The triangle's color indicates the property's [animation](#) state: green or orange if the property is animating or ready to animate, otherwise blue.

It may be helpful to also show the [Oscilloscope](#) bar, which draws a plot of the currently selected property's modulation.

Target

This specifies which PotterDraw [property](#) the [Modulation](#) bar is currently affecting, AKA the *target* property. It contains a drop list of all the [properties](#) that can be modulated. You can also change the modulation target by left-clicking a property name in the Properties bar.

Most target properties are floating-point values, but enumerated values such as [Scallop Motif](#) can also be modulated. Note that the following properties can't be modulated: [Rings](#), [Sides](#), [Texture Path](#), [Colors](#), [Color Sharpness](#), and [Palette Type](#).

Waveform

This lets you select a [modulation](#) waveform. If it's None, modulation is disabled for the [target](#) property. The following waveforms are available:

Waveform	Description
None	Modulation is disabled.
Sine	A sine wave.
Triangle	A triangle wave.
Ramp Up	An ascending ramp wave.
Ramp Down	A descending ramp wave.
Square	A square wave.
Pulse	A pulse wave with variable Pulse Width and Slew .
Rounded Pulse	A rounded pulse wave with variable Pulse Width and Slew.
Triangular Pulse	A triangular pulse wave with variable Pulse Width and Slew.
Ramp Pulse	A ramp pulse with variable Pulse Width and Slew.
Sine Cubed	A sine wave raised to the third power.
Flame	A flame-like wave, similar to the Flame stitch in needlepoint, resulting from: $\text{squarewave}(x) - \text{squarewave}(x * 2) * \cos(x * \text{PI} * 2)$.

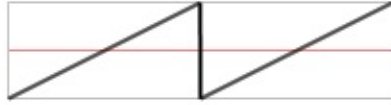
Sine



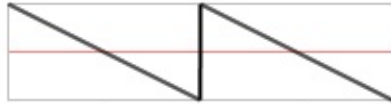
Triangle



Ramp Up



Ramp Down



Square



Pulse



Rounded Pulse



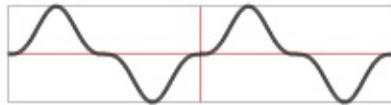
Triangular Pulse



Ramp Pulse



Sine Cubed



Flame



Operation

This lets you specify how the [modulation](#) affects the [target](#) property. The following operations are available:

Operation	Description
Add	The modulation output is added to the target property.
Subtract	The modulation output is subtracted from the target property.
Multiply	The target property is multiplied by the modulation output.
Divide	The target property is divided by the modulation output. The user is responsible for ensuring that the modulation doesn't output zero.
Exponentiate	The waveform is used as an exponent, and the target property is multiplied by two raised to that exponent.

Exponentiate is optimal for proportional scaling. For example if the waveform ranges from -1 to 1 , Exponentiate produces values ranging from 2^{-1} to 2^1 , i.e. from $\frac{1}{2}$ to 2 . Thus the effect ranges from halving to doubling. Note that this assumes [Amplitude](#) is one. If Amplitude were two, Exponentiate would produce values ranging from 2^{-2} to 2^2 , i.e. from $\frac{1}{4}$ to 4 instead.

Range

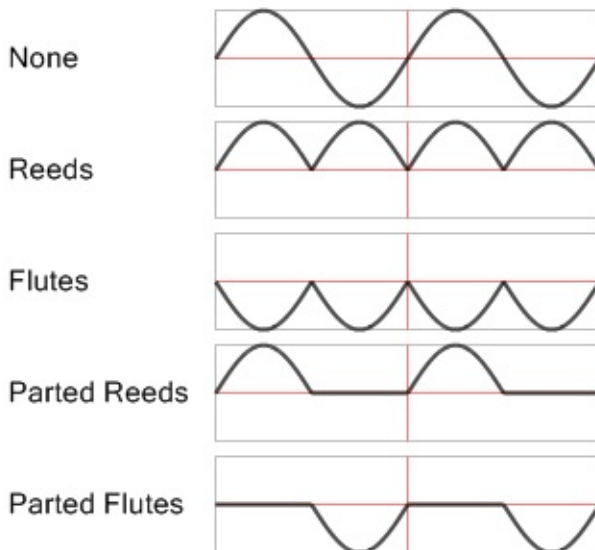
This lets you select the range of the [modulation](#) oscillator. The following normalized ranges are available:

Range	Description
Bipolar	The oscillator's output ranges from -1 to 1.
Unipolar	The oscillator's output ranges from 0 to 1.

Motif

This selects a motif and applies it to the [modulation](#) oscillator. A *motif* is a decorative embellishment of a periodic waveform. It can emulate various types of *gadrooning*—specifically *reeding* and *fluting*—commonly seen in classical architecture and furniture design. The table below explains the available motifs.

Motif	Appearance	Method	Expression
Reeds	Convex ridges	Negative values are made positive; full-wave rectification	$\text{abs}(x)$
Flutes	Concave grooves	Positive values are made negative; inverted full-wave rectification	$-\text{abs}(x)$
Parted Reeds	Convex ridges separated by gaps	Negative values are zeroed; half-wave rectification	$\text{max}(x, 0)$
Parted Flutes	Concave grooves separated by gaps	Positive values are zeroed; inverted half-wave rectification	$\text{min}(x, 0)$



Frequency

This sets the frequency of the [modulation](#) oscillator. The frequency is in cycles per pot height, i.e. if the frequency is one, the waveform does one complete cycle from the bottom to the top of the pot. If the frequency is zero, the modulation output doesn't vary with vertical position, but it may still vary with time, if [phase speed](#) is non-zero and [animation](#) is enabled.

Amplitude

This sets the amplitude of the [modulation](#) oscillator. The unit is the same as the [target](#) property's unit.

Phase

This is the initial phase of the [modulation](#) oscillator, as a [normalized angle](#). This is useful if you want the [waveform](#) to start at a phase other than 0°. The phase can also be automatically incremented for each frame of an [animation](#), by setting a non-zero [Phase Speed](#).

Phase Speed

This sets how rapidly the [modulation](#) changes [phase](#) during [animation](#), in Hertz (cycles per second). Note that this property is only effective while animation is enabled, otherwise it's ignored. If it's zero, time has no effect on the oscillator. If it's negative, the oscillator runs backwards. Normally the modulation also varies with vertical position, but you can disable this by setting the modulation [frequency](#) to zero.

Bias

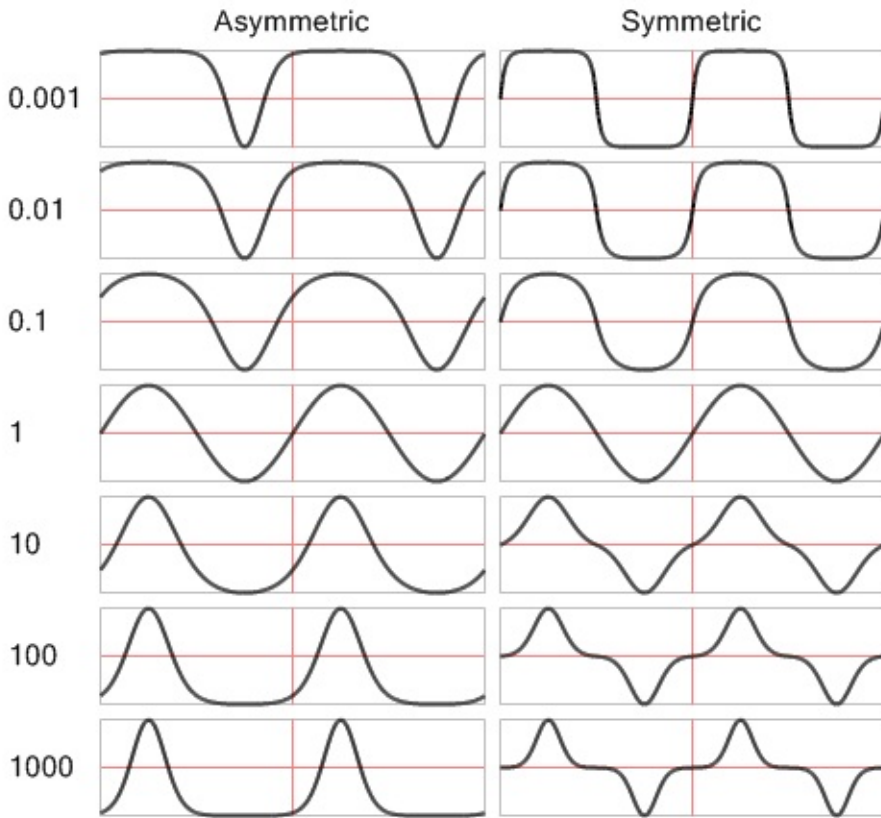
This is an offset added to the [modulation](#), before it's scaled by the [amplitude](#). The bias is in oscillator normalized units, which means one cycle corresponds to $[-1..1]$ or $[0..1]$ depending on the [range](#) setting.

Power

This is the base used for exponential [modulation](#). If it's zero, exponential modulation is disabled. Otherwise, the modulation's curvature becomes more extreme as the power diverges from one, as shown in the table below. This property supports a huge range of values, so it's usually best to change it by large amounts, e.g. powers of ten.

Value	Description
< 0	Not allowed.
0	Linear (disabled).
$0 < x < 1$	Starts out curving more steeply and then levels off; the smaller the value, the more extreme the curvature.
1	Linear. Use zero instead to avoid needless computations.
> 1	Starts out curving more gradually and then gets steeper; the larger the value, the more extreme the curvature.

Exponential modulation is also affected by [Power Type](#). If the power type is *asymmetric*, the wave's upper and lower halves are affected differently, in which case a given power and its reciprocal (e.g. 10 and 0.1) produce mirror images of each other. If the power type is *symmetric*, the wave's upper and lower halves are affected equally, and the wave's vertical symmetry (if any) is preserved. The image below shows how a range of powers affect a sine wave, for both power types. Other [waveforms](#) respond similarly.



Power Type

This determines how exponential [power](#) is applied to the [waveform](#) during [modulation](#). The available methods are listed below, and illustrated [here](#).

Power Type	Description
Asymmetric	Power is applied while the wave is <i>unipolar</i> , so that the wave's upper and lower halves are affected differently, giving the wave a lopsided appearance.
Symmetric	Power is applied while the wave is <i>bipolar</i> , so that the wave's upper and lower halves are affected equally, preserving any vertical symmetry the wave may have.

Pulse Width

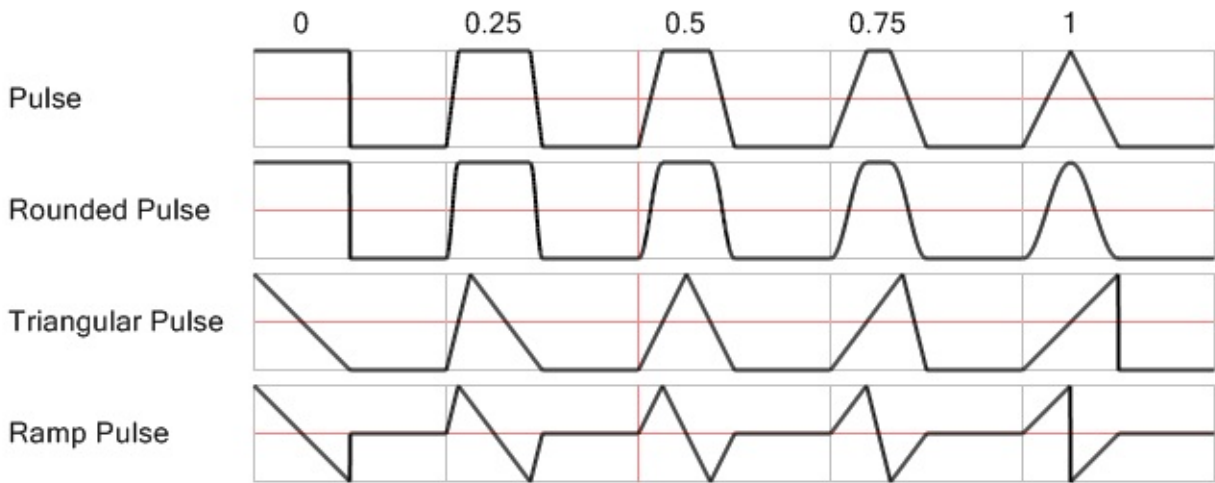
This property only affects pulse [waveforms](#), and together with [Slew](#) it determines the pulse's shape. Also known as *duty cycle*, Pulse Width is the fraction of the cycle occupied by the pulse, normalized to the range zero to one. If pulse width is zero, the pulse is non-existent. If it's one, the pulse occupies the entire cycle. If it's 0.5, the pulse occupies half the cycle.

Slew

This property only affects pulse [waveforms](#), and together with [Pulse Width](#) it determines the pulse's shape. For the Pulse and Rounded Pulse waveforms, it sets how quickly the pulse rises and falls. For the Triangular Pulse waveform, it skews the triangle. For the Ramp Pulse waveform, it rotates the ramp. Slew is normalized to the range zero to one.

Waveform	Description
Pulse	Slew determines the portion of the pulse spent rising and falling. As slew increases, the pulse becomes less rectangular and more beveled. If slew is zero, the pulse is rectangular, because it rises and falls instantaneously. If slew is one, the pulse is an isosceles triangle, because it's entirely rise and fall, with no sustain. Otherwise, the pulse is an isosceles trapezoid. At the default slew of 0.5, the pulse is half rise and fall, and half sustain, i.e. 25% attack, 50% sustain, 25% decay.
Rounded Pulse	Slew determines the portion of the pulse spent rising and falling, but the rise and fall are curved rather than linear. As slew increases, the pulse becomes less rectangular and more sinusoidal. The rounded pulse is useful for smoothly fading effects in and out, because it avoids banding artifacts caused by sudden slope changes. If slew is zero, the pulse is rectangular. If slew is one, the pulse is the positive half of a sine wave. Otherwise, the pulse is an isosceles trapezoid, but with sinusoids replacing the beveled sides.
Triangular Pulse	Slew determines how skewed the triangle is. If it's zero, the pulse is a ramp (sawtooth). If it's one, the pulse is also a ramp, but sloping up instead of down. At the default value of 0.5, the pulse is an isosceles triangle. The pulse can be curved via the Power property.
Ramp Pulse	Slew determines how skewed the ramp is. If it's zero, the pulse is a typical ramp. If it's one, the pulse has a lightning bolt shape. At the default value of 0.5, the pulse is a triangle

wave. The lightning bolt shape slopes from the center to one rail, and then slopes from the other rail back to the center.



Oscilloscope

The oscilloscope helps you to visualize your [modulations](#). It displays a plot of the currently selected [property](#), including the effect of the property's modulation if any. The plot is continuously updated during [animation](#). The plot's vertical axis corresponds to vertical position on the pot, from bottom to top. The horizontal axis is automatically scaled to fit the range of property values. To show the Oscilloscope bar, use *View/Toolbars and Docking Windows/Oscilloscope*.

The oscilloscope can optionally display all modulated properties at once, so that you can see how your modulations interact with each other. This is particularly useful when animating multiple properties. To enable this feature, set [Plot All Modulations](#) to true in the [Options](#) dialog. The currently selected property is also shown, even if it isn't modulated. Note that if your modulations cover very different ranges, you may need to zoom or pan the plot to see the smaller ranges clearly; see below.

The oscilloscope window supports zooming (via mouse wheel) and panning (via left-click and drag). To zoom, left-click in the oscilloscope window to ensure it has focus, position the cursor at the desired location, and then spin the mouse wheel to zoom in or out. To pan, left-click in the oscilloscope window and while holding down the left mouse button, move the cursor left or right to scroll the plot.

Palette

The palette lets you choose the colors used for [texture synthesis](#). To show the Palette bar, use *View/Toolbars and Docking Windows/Palette*. The palette bar has two components: a color picker on top, and underneath it a color bar, containing a row of square color swatches, one for each color in the palette. Note that if the pot's texture is a [user-specified image file](#), changing the palette has no effect.

Editing a color

One of the swatches in the color bar has a highlight around it. This highlight indicates which of your palette's colors is displayed and editable in the color picker. To change the selected color, left-click a different color swatch. You can also use the arrow keys to scroll through the color swatches.

To edit a color, first select it the color bar as explained above. Then use the color picker to change its value as desired, and press the Apply button to save your change and update the [view](#). The color picker has two pages, Standard and Custom, which are explained below.

Standard color picker

The Standard color picker limits you to the colors displayed on its hexagonal tiles. If one of these colors is acceptable, simply left-click it and press Apply. Pressing the Enter key is equivalent to pressing Apply. You can also double-click one of the hexagonal tiles, which picks the color and applies the change immediately, in which case there's no need to press the Apply button.

Custom color picker

The Custom color picker lets you pick any color, by adjusting the hue/saturation and lightness positions, or by entering numeric HLS or RGB values. The new and current colors are displayed on the right, below the buttons. When the new color is changed as desired, be sure to

press Apply to save your change. Pressing the Enter key is equivalent to pressing Apply.

Palette editing commands

The palette can be reordered by dragging the color bar's swatches. You can also [copy](#), [cut](#) and [paste](#) individual swatches using the standard Windows editing keys Ctrl+C, Ctrl+X, and Ctrl+V, or via the color bar's context menu. Use the Insert key to insert a swatch, or the Delete key to [delete](#) a swatch.

Texture synthesis

PotterDraw can synthesize a texture to display on the pot, using the colors specified in the [palette](#). The [Color Pattern](#) selects a trigonometric mapping function that determines how the texture is mapped to the pot's surface, e.g. stripes, rings, petals, polar, etc. The mapping functions are affected by various parameters, including [Color Cycles](#), [Stripe Frequency](#), [Stripe Amplitude](#), [Stripe Phase](#), [Petals](#), [V Offset](#), and [U Offset](#). The [Palette Type](#) determines how the palette colors are used in the texture.

Note that texture synthesis only occurs if the [Texture Path](#) property is blank. If Texture Path specifies an image file, the image file is used as the texture, and the palette is ignored.

New

Use this command to create a new PotterDraw document. To open an existing document, use [Open](#) instead.

Open

Use this command to open an existing PotterDraw document. A document can also be opened by drag/drop from Windows Explorer, or by specifying the document's path on the command line.

Close

Use this command to close the active document. If the document has been modified, you'll be prompted to save your changes.

Save

Use this command to save the active document to its current name and directory. If you want to change the name or directory of an existing document before you save it, use [Save As](#) instead.

Save As

Use this command to save and name the active document.

Export

Use this command to export the active document as a 2D image or a 3D model. The command displays a standard file dialog. Navigate to the desired location, enter a filename if necessary, and use the "Save as type" drop list to select the desired export type. The export types are explained below.

2D exports

The 2D exports output an image with the same dimensions as the current [view](#), unless [Use Custom Image Size](#) is set to true in the [Options](#) dialog. In the latter case the dimensions are specified by [Custom Image Width](#) and [Custom Image Height](#), also in the Options dialog, regardless of the view's size. This is useful for exporting images with specific dimensions, or high-resolution images bigger than the view.

Format	Comments
BMP	Outputs a Device-Independent Bitmap file with 24-bit color.
PNG	Outputs a Portable Network Graphics file with 24-bit color. The resulting file may be significantly smaller than the equivalent bitmap, with no loss of quality.

3D exports

The 3D exports have been tested using MeshLab. If you need a 3D format that PotterDraw doesn't support, it's recommended to export PLY or OBJ and use MeshLab to convert to the desired format.

Format	Comments
OBJ	Outputs a Wavefront OBJ file, along with its corresponding MTL file specifying material properties. This export handles texture mapping. The texture file is automatically copied to the destination folder, and renamed if necessary to avoid spaces in the filename. OBJ is an ASCII format, which is potentially less accurate than a binary format, depending on the numeric

	precision used. The default precision is six digits after the decimal point, but this can be changed via Floating-Point Precision in the Options dialog.
PLY	Outputs a PLY file. This export handles texture mapping. The texture file is automatically copied to the destination folder, and renamed if necessary to avoid spaces in the filename. Not all applications support texture mapping in PLY files, but vertex color is widely supported. To output a PLY with vertex color instead of texture mapping, set Use Vertex Color to true in the Options dialog. PLY is a binary format, so numeric precision doesn't apply.
STL	Outputs a binary Stereo Lithography (STL) file. This export doesn't handle texture mapping or color. STL format doesn't support vertex indices, and consequently STL files contain large numbers of duplicate vertices.

Record

Use this command to record a video of an [animation](#). The video is recorded as a series of sequentially-numbered image files, which must be converted to a video using additional software such as ffmpeg or VLC. To start recording, use *File/Record* or the Record button on the main Toolbar.

The Record command first displays a folder dialog. Use the folder dialog to select a destination folder for the image files, and then press OK. Next the Record dialog is displayed. Use the Record dialog to specify the recording's duration (in time or frames), its frame rate in frames per second, its frame size in pixels, the image file format, and whether to automatically start animating and/or [auto-rotating](#) when recording begins. Press OK to start recording.

During recording, the [Record Status](#) dialog is displayed, so that you can tell how far along the recording is, and cancel it if necessary. Note that the application's user interface may be sluggish during recording, due to the overhead of creating image files, particularly for large frame sizes.

The usual reason to make a video is to show auto-rotation, animation, or both. If neither of these features is enabled, the recording may be dull. Note that for animation to do anything you must have at least one [modulation](#) with a non-zero [Phase Speed](#). It's difficult (but not impossible) to manually change the pot's [properties](#) during recording, due to the aforementioned sluggishness of the user interface.

Item	Comments
	Use this edit box to enter the recording's duration. Use the radio buttons to

Duration	specify what unit the duration is in. If the unit is Time, the duration is hours, minutes, and seconds in H:MM:SS format. Otherwise it's a frame count.
----------	---

Frame Rate	Use this edit box to enter the recording's frame rate, in frames per second. Fractional frame rates are permitted. For best results, specify this same frame rate in whatever software you use to convert the image files to a video.
------------	---

Use this			
----------	--	--	--

Frame Size	Use this drop list to select the recording's frame size, in pixels. If the desired dimensions aren't listed, select Custom and use the Width and Height edit boxes to enter the dimensions.	File Format	drop list to specify which image file format the recording should use. Note that using PNG format will usually result in smaller files without any loss of quality, but may slow the recording process, due to compression overhead.	Auto Rotate	Check this if you want the pot to automatically rotate during the recording.	Animatic
------------	---	-------------	--	-------------	--	----------

Load Texture

Use this command to load a [texture](#) from a file. The command displays a file dialog. Navigate to the appropriate location, select the desired file, and press OK to load the file.

You can also load a texture via the [Texture Path](#) property, or by dragging and dropping a suitable file from Explorer onto PotterDraw's main window.

Print Setup

Use this command to select a printer, page orientation, and paper size before [printing](#) the active document.

Printer

Allows you to specify the printer. If you don't select a printer, PotterDraw prints to the Windows default printer.

- Name — Displays a list of available printers.
- Status — Displays the status of the printer and whether it is ready to print.
- Type — Displays the type of printer.
- Where — Displays the location of the printer. If the printer is on a network, displays the path to the server.
- Comment — Displays the physical location of the printer and additional information.
- Properties — Opens the Properties dialog box specific to the printer where you can choose additional options such as paper and the way graphics are printed.

Paper

Allows you to select the paper size and source (from among those available for the printer). The sizes and sources available depend on the printer you have selected and they change when you change printers.

- Size — Displays a list of the available paper sizes.
- Source — Displays the available source of paper for the printer you choose.

Orientation

Allows you to specify whether the program is to print in Portrait or

Landscape orientation.

Print Preview

Use this command to see how the active document will look before [printing](#) it. To print the document, press the Print button. To navigate multiple pages, use the Next Page and Prev Page buttons or the scroll bar. To toggle between single and dual page view, press the Two Page button. To change magnification, use the Zoom In and Zoom Out buttons. To exit preview mode, press the Close button.

Print

Use this command to print the active document. You may need to [set up](#) your printer first. You may also want to see a [preview](#) before printing.

Exit

Use this command to end your PotterDraw session. You can also use the Close command on the application Control menu. PotterDraw prompts you to [save](#) documents with unsaved changes.

Undo

This command undoes the last action. To undo, use *Edit/Undo*, press Ctrl+Z, or select *Undo* from the toolbar. PotterDraw supports unlimited undo and [redo](#).

Redo

This command redoes the previously undone action. To redo, use *Edit/Redo*, press **Ctrl+Y**, or select *Redo* from the toolbar. PotterDraw supports unlimited [undo](#) and redo.

Cut

This command deletes the selection after copying it to the clipboard. To cut, use *Edit/Cut*, press **Ctrl+X**, or select *Cut* from the Toolbar or the [Spline](#) bar's context menu.

Copy

This command copies the selection to the clipboard. To copy, use *Edit/Copy*, press Ctrl+C, or select *Copy* from the toolbar or the [Spline](#) bar's context menu.

Paste

This command inserts the contents of the clipboard at the cursor position. To paste, use *Edit/Paste*, press Ctrl+V, or select *Paste* from the toolbar or the [Spline](#) bar's context menu.

Delete

This command deletes the selection. To delete, use *Edit/Delete*, press the Delete key, or select *Delete* from the [Spline](#) bar's context menu.

Select All

This command selects all items. To select all, use *Edit/Select All*, or press Ctrl+A.

Toolbars and Docking Windows

This submenu lets you show or hide any of the toolbars and docking windows, including the [Properties](#) bar, the [Modulation](#) bar, the [Spline](#) bar, the [Palette](#) bar, and the [Oscilloscope](#) bar.

Status Bar

The status bar displays hints for the menus, and other status information. To show or hide the status bar, use *View/Status Bar*.

Record Status

This command shows or hides the record status dialog, which displays progress information during [recording](#).

Item	Description
Duration	The recording's intended duration, displayed in both time (hours, minutes, seconds), and number of frames (in parentheses).
Completed	The portion of the recording completed so far, displayed in both time (hours, minutes, seconds), and number of frames (in parentheses).
Remaining	An estimate of the time remaining until the recording is finished, in days, hours, minutes, and seconds.

Application Look

This submenu allows you to customize PotterDraw's appearance. The different looks correspond to various versions of Windows.

Tabs

This command enables or disables the tabbed MDI (Multiple Document Interface) look, which is common in newer applications. Tabbed MDI shows a row of tabs above the [view](#). The tabs allow you to switch between different documents, and can also be reordered via dragging. However the disadvantage of tabbed MDI is that only one document can be shown at a time.

The classic non-tabbed MDI can show multiple documents at once, and supports the [Cascade](#), [Tile Horizontal](#), [Tile Vertical](#) and [Arrange Icons](#) commands. To use the older MDI, disable Tabs.

Rotate

This submenu contains commands for rotating the [view](#). Seven preset orientations are provided: Above, Front, Back, Top, Bottom, Left, and Right. These can be selected via the View menu, toolbar, or keyboard shortcuts, as shown below.

Command	Shortcut	Result
Above	Shift+A	View from above
Front	Shift+F	View from front
Back	Ctrl+Shift+F	View from back
Top	Shift+T	View from top
Bottom	Ctrl+Shift+T	View from bottom
Left	Shift+S	View from left
Right	Ctrl+Shift+S	View from right

Note that you can also rotate the view by left-clicking in the view and then moving the cursor while keeping the left mouse button pressed.

Auto Rotate

This command enables or disables auto-rotation of the [view](#). The rotation speed in each axis is specified by the View properties [Auto Rotate Yaw](#), [Auto Rotate Pitch](#), and [Auto Rotate Roll](#). At least one of these properties must be non-zero for auto-rotate to work. Use the command *View/Rotate/Auto Rotate* or Shift+R.

Zero Rotation

This command resets the [view](#)'s rotation to its default value. The [panning](#) is also reset. Use the command *View/Rotate/Zero Rotation* or Shift+Z.

Edit Rotation

This command lets you specify the [view](#)'s rotation numerically. The Rotate dialog is displayed, showing the view's current rotation in each

axis, in degrees. The X, Y, and Z values correspond to pitch, yaw and roll. Edit the values as desired and press OK to save your changes.

Pan

This submenu contains commands for panning the [view](#). To reset the panning to its default value, use *View/Rotate/Zero Rotation*. The following commands pan the view by one step. To change the step size, edit [Pan Step](#) in the [Options](#) dialog.

Command	Shortcut	Result
Left	Ctrl+Left	Pan view left
Right	Ctrl+Right	Pan view right
Up	Ctrl+Up	Pan view up
Down	Ctrl+Down	Pan view down

Note that you can also pan the view by middle-clicking in the view and then moving the cursor while keeping the middle mouse button pressed.

Edit Panning

This command lets you specify the [view](#)'s panning numerically. The Pan dialog is displayed, showing the view's current panning in each axis, in view coordinates. Edit the values as desired and press OK to save your changes.

Zoom In

This command zooms into the center of the [view](#). The shortcut is Ctrl+=. The zoom step size is determined by [Zoom Step](#) in the [Options](#) dialog.

Zoom Out

This command zooms out from the center of the [view](#). The shortcut is Ctrl+-. The zoom step size is determined by View Zoom Step in the [Options](#) dialog.

Zoom Reset

This command resets the [view](#)'s zoom to its default value. The shortcut is Ctrl+0. Note that this command doesn't reset the view's [rotation](#) or [panning](#); to reset both of these, use *View/Rotate/Zero Rotation* or Shift+Z.

Animation

This command enables or disables [animation](#). For animation to work, at least one mesh or texture [property](#) must have a [modulation](#) with a non-zero [Phase Speed](#).

Step Forward

Use this command to step animated [modulations](#) forward by one frame. Combined with [Step Backward](#), this lets you move to a precise position within an [animation](#) by stepping through it one frame at a time. This can be useful for fine-tuning an image or model prior to [exporting](#) it. The command is only available while the animation is stopped. The shortcut is Ctrl+Space.

Only *animated* modulations (those with a non-zero [Phase Speed](#)) are affected. The affected [properties](#) will have upward-pointing orange triangles to the left of their names in the Properties bar. If no animated modulations exist, the command is disabled.

Step Backward

Use this command to step animated [modulations](#) backward by one frame. Combined with [Step Forward](#), this lets you move to a precise position within an [animation](#) by stepping through it one frame at a time. This can be useful for fine-tuning an image or model prior to [exporting](#) it. The command is only available while the animation is stopped. The shortcut is Ctrl+Shift+Space.

Only *animated* modulations (those with a non-zero [Phase Speed](#)) are affected. The affected [properties](#) will have orange upward-pointing triangles to the left of their names in the Properties bar. If no animated modulations exist, the command is disabled.

Random Phase

Use this command to jump to a random position within an [animation](#). The command sets the [phase](#) of every animated [modulation](#) to a random value. By using this command repeatedly, you can explore an animation's *phase space*, i.e. its range of possible states. The animation can be running or stopped. The shortcut is F9.

Only *animated* modulations (those with a non-zero [Phase Speed](#)) are affected. The affected [properties](#) will have green or orange upward-pointing triangles to the left of their names in the Properties bar. If no animated modulations exist, the command is disabled.

Wireframe

This command enables or disables showing the pot as a wireframe model. The current texture if any remains faintly visible on the wires unless you disable [texture](#) mapping. To see all facets, you must also disable [culling](#); doing so will make the wireframe much denser.

Gouraud

This command enables or disables Gouraud shading, which interpolates the colors of the pixels within each facet so that the pot's surface appears smooth.

Highlights

This command enables or disables specular highlights, which make the pot's surface appear shiny, as if the pot were made of a reflective material. For a matte appearance, disable highlights.

Culling

This command enables or disables backface culling, which skips the rendering of completely hidden facets. For optimal performance, culling should normally be enabled. Disabling it has no visible effect unless you're viewing the pot as a [wireframe](#).

Texture

This command enables or disables texture mapping. If it's enabled, the current [synthesized](#) or [user-specified](#) texture is shown; if it's disabled, the pot is rendered in shades of grey.

Transparent

This command enables or disables transparency. To emulate clear glass, disable [texture mapping](#), and enable [highlights](#). The effect is more realistic when the [background color](#) is white. It may also help to adjust the [lighting](#), for example by increasing its angle and specular component. Note that if texture mapping is enabled, the material appears translucent, but the texture's colors are inverted.

Bounds

This command enables or disables showing an outlined bounding box around the pot. If the bounding box is hard to see, try changing the [background](#) to a darker color.

Lighting

This command displays the Lighting dialog, which lets you edit the lighting properties. When you're done editing them, press the OK button to save your changes. The properties are explained below. To restore the default lighting, press the Reset button.

Property	Description
Direction	This is the direction that the light source is pointing, as a vector in view coordinates. Positive X lights the model's left side, positive Y lights its bottom, and positive Z lights its front, from the user's point of view. Only the vector's direction matters; its length is ignored. The vector needn't be normalized, but at least one of its coordinates must be non-zero. Negative Z causes back-lighting, which is usually unhelpful.
Diffuse	This value specifies the brightness of the diffuse lighting. It generally ranges from zero to one.
Ambient	This value specifies the brightness of the ambient lighting. It generally ranges from zero to one. Ambient lighting is unaffected by direction.
Specular	This value specifies the brightness of the specular lighting. It generally ranges from zero to one. Specular lighting only has an effect if Highlights are enabled.
Power	This value specifies the sharpness of specular highlights. The higher the value, the sharper the highlight.

Add Node

This command adds a node to the [spline](#) at the cursor position.

Delete Node

This command deletes a node from the [spline](#) at the cursor position.

Translate

This command translates (moves) the selected segments of the [spline](#). The Translate dialog prompts you for the translation amount in both axes. This is useful if you want to specify a translation numerically, instead of via dragging.

Scale

This command scales the selected segments of the [spline](#). The scaling can be proportional (isotropic) or non-proportional (anisotropic). The Scale dialog prompts you for the scaling percentage, or in the non-proportional case, for the width and height percentages. You can also specify whether the scaling should be relative to the origin, or relative to the center of the selection.

Rotate

This command rotates the selected segments of the [spline](#). The Rotate dialog prompts you for the rotation in degrees. You can also specify whether the rotation should be relative to the origin, or relative to the center of the selection.

Flip Horizontal

This command horizontally flips the selected segments of the [spline](#). When combined with [Copy](#) and [Paste](#), this can be useful for creating symmetrical shapes.

Flip Vertical

This command vertically flips the selected segments of the [spline](#). When combined with [Copy](#) and [Paste](#), this can be useful for creating symmetrical shapes.

Show Grid

This command shows or hides the [grid](#) in the [spline](#) window. To change the grid spacing, use the [Grid Setup](#) command.

Snap to Grid

This command enables or disables snapping to the [grid](#) in the [spline](#) window. To change the grid spacing, use the [Grid Setup](#) command.

Show Rulers

This command shows or hides the [rulers](#) in the [spline](#) window.

Opposite Wall

This command enables or disables horizontal mirroring in the [spline](#) window. Mirroring shows you what the opposite wall of the pot will look like at all times. This is useful because it provides immediate visual feedback during spline [dragging](#), unlike the [view](#) which normally only updates when spline dragging is complete. You can configure PotterDraw to continuously update the view during spline dragging, by setting the [Show Spline Drag in View](#) option to true, but note that doing so may degrade performance.

Grid Setup

This command lets you change the spacing of the [spline](#) window's grid.

Import

This command lets you import a [spline](#) from a plain text file containing a list of 2D points. The format is explained [here](#). This is useful if you want use an external program to generate the spline.

Export

This command lets you export the [spline](#) as a plain text file containing a list of 2D points. The format is explained [here](#). This is useful if you want use the spline as input to an external program.

Node Type

This submenu lets you change the type of selected [nodes](#) in the [spline](#) window.

Segment Type

This submenu lets you change the type of selected [segments](#) in the [spline](#) window.

Zoom

This submenu lets you zoom in, zoom out, or reset zoom and panning in the [spline](#) window. You can also use the shortcuts Ctrl+= and Ctrl+-, and Ctrl+0.

Options

This command displays a dialog that lets you edit PotterDraw's options, which are global user preferences that apply to all documents. The options are summarized [here](#). Press OK to close and save your changes, or Cancel to close without saving. To reset all options to their default values, press the Reset All button.

Mesh Information

This command displays information about the current mesh, including its vertex count, facet count, and bounds. The command also checks your [spline](#) for [conformance](#) and warns you if problems are detected.

Import Palette

This command imports a palette from a file. The file must be plain text. Each line is expected to contain an RGB color value, consisting of three decimal numbers, separated by tabs or spaces. These numbers are the color's red, green, and blue values, and they should be in the range 0 to 255. Any other information in the file is ignored. The palette size is inferred from the number of colors found in the file.

Note that large palettes may cause the error message "Texture is too wide." To avoid this error, try reducing [Color Sharpness](#) to ten or less. The issue is that during [texture synthesis](#), the texture width is determined by multiplying the palette's number of colors by Color Sharpness. Texture width is typically limited to 8,192 pixels, though the actual limit is platform-dependent.

Export Palette

This command exports the current palette to a file. The file is plain text, containing one RGB color value per line. Each color value consists of three tab-separated decimal numbers. For more information, see the [Import Palette](#) command.

New Window

Use this command to open a new window with the same contents as the active window. You can open multiple document windows to display different parts or views of a document at the same time. If you change the contents in one window, all other windows containing the same document reflect those changes. When you open a new window, it becomes the active window and is displayed on top of all other open windows.

Cascade

Use this command to arrange multiple opened windows in an overlapped fashion. Note that this command isn't supported for [tabbed MDI](#).

Tile Horizontal

Use this command to arrange multiple opened windows as horizontal, non-overlapping tiles. Note that this command isn't supported for [tabbed MDI](#).

Tile Vertical

Use this command to arrange multiple opened windows as vertical, non-overlapping tiles. Note that this command isn't supported for [tabbed MDI](#).

Arrange Icons

Use this command to arrange the icons for minimized windows at the bottom of the main window. If there is an open document window at the bottom of the main window, then some or all of the icons may not be visible because they will be underneath this document window. Note that this command isn't supported for [tabbed MDI](#).

Full Screen

Use this command to toggle full screen mode. In full screen mode, the [view](#) is enlarged to fill the entire monitor, and all other application windows are hidden, including the menus and caption bar. The [shortcut keys](#) still work however.

To enter full screen mode, use *Window/Full Screen* or press F11. To exit full screen mode, press F11 or the Escape key. If your Windows desktop spans multiple monitors, drag the application onto the desired monitor before going full screen.

Help Topics

Use this command to display the help's table of contents and [default topic](#).

PotterDraw on the Web

Use this command to launch your web browser to PotterDraw's home page.

Check for Updates

Use this command to determine if a more recent version of PotterDraw is available. If a newer version is available, you'll be asked whether you want to download and install it. For more information, see [Automatically check for updates](#). You must be logged on as Administrator to install an update.

About

Use this command to display PotterDraw's copyleft notice, version number, and license.

Zoom Step

This is the percentage by which the [view](#) zooms for each step of the mouse wheel. The [zoom in](#) and [zoom out](#) commands and their shortcuts also use this step size. Increase it to make zooming faster but coarser; decrease it to make zooming slower but more precise.

Pan Step

This is the amount by which the [panning](#) commands pan the [view](#), in view coordinates. Increase it to make panning faster but coarser; decrease it to make panning slower but more precise.

Drag Rotate Step

In the [view](#), the pot can be rolled (rotated around the z-axis) by left-clicking and dragging horizontally while pressing and holding down the Shift key. This value sets how sensitive the roll behavior is, in degrees of z-axis rotation per pixel of horizontal cursor motion. Increase it to make rolling faster but coarser; decrease it to make rolling slower but more precise.

Use Vertex Color

If this is true, [3D exports](#) use vertex color instead of texture mapping. Currently only the PLY export respects this setting. Texture mapping usually gives superior results, particularly if the texture contains fine detail or sharp edges. However if you're exporting to a 3D software that doesn't support texture mapping, vertex color may be a useful alternative.

The color at each vertex is computed by linearly interpolating the colors of the texture's nearest pixels. This works well for soft color gradations, but for sharp edges, it tends to produce artifacts such as stairstepping. Increasing the number of facets in the model (by increasing [rings](#) and [sides](#)) may lessen the artifacts, but at the cost of increased file size.

Use Custom Image Size

This controls how [2D exports](#) determine the size of exported images. If this option is false, exported images have the same dimensions as the [view](#) (the default behavior). If this option is true, the dimensions come from the [custom image width](#) and [height](#) instead. If you want to export 2D images of a particular size, set this option true and use the width and height to specify the size in pixels. For optimal quality, export your images at the intended size rather than resizing them afterwards with an image editor.

Custom Image Width

If [Use Custom Image Size](#) is true, [exported](#) 2D images have this width in pixels, otherwise they have the same width as the [view](#).

Custom Image Height

If [Use Custom Image Size](#) is true, [exported](#) 2D images have this height in pixels, otherwise they have the same height as the [view](#).

Floating-Point Precision

This is the number of digits after the decimal point for [3D exports](#) that store values as ASCII text, as opposed to binary. Currently only the Wavefront OBJ export respects this setting. More digits will make the exported model more precise, but at the cost of increased file size. At the upper limit (17 digits), text exports are as precise as binary exports.

Plot All Modulations

This affects which [properties](#) are plotted in the [oscilloscope](#) window. If this option is false, the oscilloscope plots only one property at a time: the current modulation [target](#). If this option is true, the oscilloscope plots all [modulated](#) properties at once, which lets you see how they interact with each other.

Spline Zoom Step

This is the percentage by which the [spline](#) window zooms for each step of the mouse wheel. The [zoom in](#) and [zoom out](#) commands and their shortcuts also use this step size when the spline window has focus. Increase it to make zooming faster but coarser; decrease it to make zooming slower but more precise. Note that the [view](#) has its own independent [Zoom Step](#).

Show Spline Drag in View

This determines how the [view](#) responds to [dragging segments and nodes](#) in the [spline](#) window. If this option is false, the view isn't updated until dragging is complete, i.e. until the left mouse button is released. If this option is true, the view is updated continuously while the spline is being dragged. This option is false by default, because view updates are potentially time-consuming and doing them frequently can degrade performance.

Continuously updating the view gives useful feedback and makes the spline editor more intuitive and fun to use, but it can also make the user interface sluggish, jerky or unresponsive, particularly if the pot has a large number of facets ([rings](#) and [sides](#)) or a large [texture](#). As a safer alternative, the spline editor can show the pot's [opposite wall](#), which is always updated continuously during dragging and doesn't impact performance.

Show Property Descriptions

This option determines whether a description pane is shown at the bottom of property bars, including the [properties](#), [modulation](#), and [options](#) bars. If you don't need the descriptions, you can make room for more properties by setting this option false.

Automatically check for updates

This option determines whether PotterDraw automatically checks for updates when it launches. If a newer version is available, you will be prompted with the message "A newer version of PotterDraw is available. Do you want to download and install it?" The options are as follows:

Yes	Download and install	The newer version is downloaded and installed.
No	Skip this version	The newer version is NOT downloaded, and no further notifications are given <i>for this version</i> , though you'll continue to be notified of subsequent versions.
Later	Defer the update	The newer version is NOT downloaded, but you'll be notified about it again the next time you launch PotterDraw.

To disable automatically checking for updates, uncheck this option. Note that automatic checking costs you nothing in terms of performance, because it's done from a worker thread. Regardless of whether automatic checking is enabled, you can always manually check for a newer version via [Check for Updates](#).

PotterDraw must exit before it can be reinstalled. The update procedure attempts to close PotterDraw, however if there's an unsaved document, the update stalls until you respond to the "Save changes" dialog. In this case a console window will be visible, repeatedly displaying the message "Waiting for PotterDraw to exit...".

If reinstallation fails with a permissions-related error it's most likely because you're not logged on as Administrator.

Normalized angle

In PotterDraw all phase-related [properties](#) are expressed as *normalized angles*. A normalized angle maps the full range of angles (360 degrees) to the range zero to one. The following table shows the relationship between normalized angles and degrees:

Normalized	Degrees
0	0
0.25	90
0.5	180
0.75	270
1	360

Values outside the range [0..1] wrap around, e.g. 1.25 wraps to 90° and -0.25 wraps to 270°.

Properties Summary

Mesh	
Rings	Number of rings
Sides	Number of sides in each ring
Radius	Radius scaling factor
Wall Thickness	Distance between inner and outer wall
Twist	Corkscrew effect, normalized so that 1 twists 360 degrees from bottom to top
Ring Phase	Initial phase of each ring; normalized from 0 to 1
Aspect Ratio	Width scaling for elliptical shapes; 1 for normal, > 1 for wider, < 1 for narrower
Polygon Sides	Polygon's number of sides
Polygon Roundness	Roundness of polygon's corners; normalized from -1 to 1
Polygon Bulge	Amount to bulge or pinch polygon's sides
Polygon Phase	Polygon rotation as a normalized angle from 0 to 1
Scallops	Number of scallops
Scallop Depth	Depth of each scallop
Scallop Phase	Initial phase of scallops; normalized from 0 to 1
Scallop Waveform	Type of waveform used for scallops
Scallop Operation	Operation of scallop waveform on radius
Scallop Range	Range of scallop waveform
Scallop Motif	Function applied to scallop waveform
Scallop Power	Base of scallop waveform's power function, or zero if none
Scallop Power	Type of power function applied to scallop waveform

Type	
Scallop Pulse Width	Width of pulse, for pulse waveforms only; normalized from 0 to 1
Scallop Slew	Amount of slew, for pulse waveforms only; normalized from 0 to 1
Ripples	Number of ripples
Ripple Depth	Depth of each ripple
Ripple Phase	Initial phase of ripples; normalized from 0 to 1
Ripple Motif	Function applied to ripple waveform
Ripple Operation	Operation of ripple waveform on radius
Ripple Power	Base of ripple waveform's power function, or zero if none
Ripple Power Type	Type of power function applied to ripple waveform
Bends	Number of bends
Bend Depth	Depth of each bend
Bend Phase	Initial phase of bends; normalized from 0 to 1
Bend Motif	Function applied to bend waveform
Bend Poles	Number of bend poles
Bend Pole Phase	Initial phase of bend poles; normalized from 0 to 1
Bend Pole Motif	Function applied to bend pole waveform
Bend Operation	Operation of bend waveform on radius
Bend Power	Base of bend waveform's power function, or zero if none
Bend Power Type	Type of power function applied to bend waveform
Ruffles	Number of ruffles
Ruffle Depth	Depth of each ruffle
Ruffle Phase	Initial phase of ruffles; normalized from 0 to 1
Ruffle	Type of waveform used for ruffles

Waveform	
Ruffle Motif	Function applied to ruffle waveform
Ruffle Power	Base of ruffle waveform's power function, or zero if none
Ruffle Power Type	Type of power function applied to ruffle waveform
Ruffle Pulse Width	Width of pulse, for pulse waveforms only; normalized from 0 to 1
Ruffle Slew	Amount of slew, for pulse waveforms only; normalized from 0 to 1
Helix Frequency	Number of turns in local origin's spiral
Helix Amplitude	Magnitude of local origin's spiral
Texture	
Texture Path	Path of file to use as texture, if any; if specified, overrides palette
Colors	Number of colors in palette
Color Sharpness	Sharpness of stripes; 1 is fuzziest, 100 is sharpest
Color Cycles	Number of times to cycle through palette
Stripe Frequency	Frequency of stripe waves, normalized to number of waves per height
Stripe Amplitude	Amplitude of stripe waves
Stripe Phase	Initial phase of stripe waves; normalized from 0 to 1
Petals	Number of petals, for Petals color pattern
Color Pattern	Type of color pattern
Palette Type	Type of palette
U Offset	Offset applied to U coordinate for texture mapping; normalized from 0 to 1
V Offset	Offset applied to V coordinate for texture mapping; normalized from 0 to 1

Cycles V	Number of times to cycle V coordinate through its normalized range
Edge Gain	Sensitivity of edge detection, for Edges color pattern
View	
Animation	Enables animation
Frame Rate	Frame rate in frames per second
Background Color	Background color of view window
Auto Rotate Yaw	Yaw speed when auto-rotating view, in degrees per second
Auto Rotate Pitch	Pitch speed when auto-rotating view, in degrees per second
Auto Rotate Roll	Roll speed when auto-rotating view, in degrees per second
Auto Rotate Zoom	Zoom speed when auto-rotating view, in percent per second
Modulation	
Target	Target property to be modulated
Waveform	Type of waveform
Operation	Operation of modulation on target property
Range	Range of modulation
Motif	Function applied to modulation waveform
Frequency	Modulation frequency
Amplitude	Modulation amplitude
Phase	Initial phase of modulation; normalized from 0 to 1
Phase Speed	Modulation phase delta during animation, in Hertz
Bias	Offset added to modulation
Power	Base of power function, or zero if none
Power Type	Type of power function
Pulse Width	Width of pulse, for pulse waveforms only; normalized from 0 to 1
	Amount of slew, for pulse waveforms only; normalized

[Slew](#)

from 0 to 1

Options Summary

Group	Name	Description
View	Zoom Step	Zoom step size, as a percentage
	Pan Step	Panning step size, in view coordinates
	Drag Rotate Step	Drag rotation step size, in degrees per pixel
Export	Use Vertex Color	If true, PLY export uses vertex color instead of texture map
	Use Custom Image Size	If true, image export uses custom size instead of view size
	Custom Image Width	Width of exported image if using custom size, in pixels
	Custom Image Height	Height of exported image if using custom size, in pixels
	Floating-Point Precision	Number of digits after decimal point for OBJ export
Oscilloscope	Plot All Modulations	If true, show all modulations in oscilloscope bar
Spline	Zoom Step	Spline zoom step size, as a percentage
	Show Spline Drag in View	Continuously update 3D view while spline is being dragged
General	Show Property Descriptions	If true, show descriptions area in properties bar
	Automatically check for updates	Automatically check for newer version of app during startup

Shortcuts

Ctrl+Space	Step Forward	Step animation forward one frame
Ctrl+Shift+Space	Step Backward	Step animation backward one frame
Ctrl+Left	Pan Left	Pan view left
Ctrl+Up	Pan Up	Pan view up
Ctrl+Right	Pan Right	Pan view right
Ctrl+Down	Pan Down	Pan view down
Delete	Delete	Delete selected items
Ctrl+0	Zoom Reset	Reset zoom and panning to defaults
Ctrl+A	Select All	Select the entire document
Shift+A	Above View	View from above
Shift+B	Bounds	Show bounding box
Ctrl+C	Copy	Copy the selection and put it on the Clipboard
Shift+C	Culling	Cull hidden surfaces
Ctrl+E	Export	Export image or 3D model
Shift+E	Transparent	Show transparent material
Shift+F	Front View	View from front
Ctrl+Shift+F	Back View	View from back
Ctrl+G	Show Grid	Show or hide grid
Shift+G	Gouraud	Use Gouraud shading
Ctrl+Shift+G	Snap to Grid	Toggle snap to grid
Shift+H	Highlights	Show specular highlights
Ctrl+L	Load Texture	Load a texture from a file
Shift+L	Lighting	Edit lighting properties
Ctrl+N	New	Create a new document
Shift+N	Animation	Enable animation
Ctrl+O	Open	Open an existing document
Shift+O	Options	Edit options

Ctrl+P	Print	Print the active document
Alt+Ctrl+P	Edit Panning	Edit panning numerically
Ctrl+R	Record	Record video as sequence of bitmaps
Shift+R	Auto Rotate View	Automatically rotate view
Alt+Ctrl+R	Edit Rotation	Edit rotation numerically
Ctrl+S	Save	Save the active document
Shift+S	Left View	View from left
Ctrl+Shift+S	Right View	View from right
Shift+T	Top View	View from top
Ctrl+Shift+T	Bottom View	View from bottom
Ctrl+U	Show Rulers	Show or hide rulers
Ctrl+V	Paste	Insert Clipboard contents
Ctrl+W	Opposite Wall	Horizontally mirror spline
Shift+W	Wireframe	Show wireframe
Ctrl+X	Cut	Cut the selection and put it on the Clipboard
Shift+X	Texture	Show texture map
Ctrl+Y	Redo	Redo the previously undone action
Ctrl+Z	Undo	Undo the last action
Shift+Z	Zero Rotation	Reset view rotation and panning
F1	Help Topics	List help topics
F6	Next Pane	Switch to the next window pane
Shift+F6	Previous Pane	Switch back to the previous window pane
Ctrl+F6	Next Document	Activate the next MDI child window
Ctrl+Shift+F6	Previous Document	Activate the previous MDI child window
F9	Random Phase	Randomize phases of animated modulations
F11	Full Screen	Toggle full screen mode

Ctrl+=	Zoom In	Zoom in to center of view
Ctrl+-	Zoom Out	Zoom out from center of view
Ctrl+Tab	Next Document	Activate the next MDI child window
Ctrl+Shift+Tab	Previous Document	Activate the previous MDI child window